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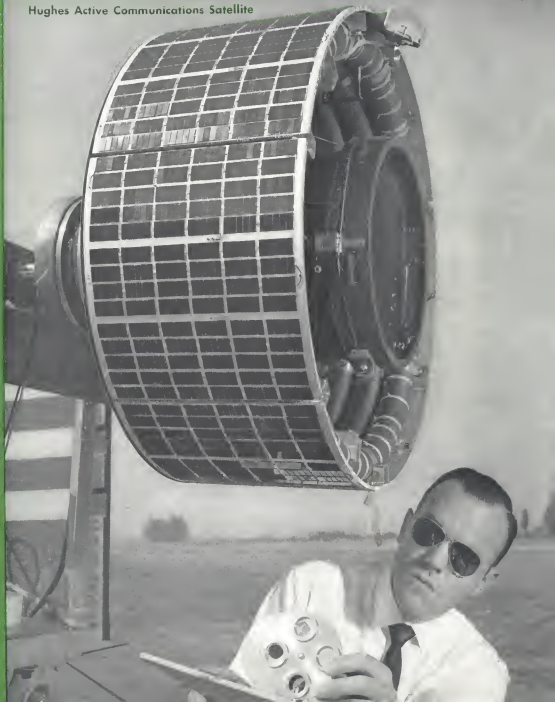
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December 12, 1960

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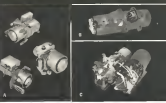
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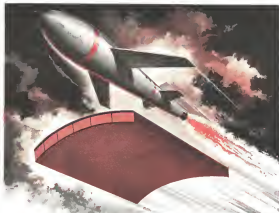
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IAI

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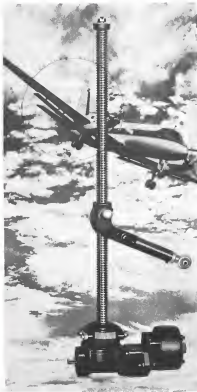
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EDITORIAL

Defense Reorganization Plan

The Defense Department reorganization plan submitted to President elect John F. Kennedy is a basically sound approach to one of the most critical problems facing the nation. Sen. Stuart Symington (D-Mo.), who headed the group, has a background in modern defense problems matched by few people in active public life today. All of his colleagues also have been assessed by practical experience in trying to run various parts of the Defense Department efficiently in the postwar years.

This defense reorganization plan is aimed at molding a defense establishment capable of coping with the problems of today and tomorrow in contrast to the earlier postwar efforts that were basically aimed at perfecting the defense machinery to correct the past errors revealed by World War II. It is a forward looking plan that recognizes that the basic problem now facing our defense establishment is time. It is this time factor, originating in the fantastic advances in propulsion and compounded by the technical pace of Soviet military technology, that is the key to the success or failure of every phase of the defense effort. The consumer's report expressed this succinct point extremely well in the following language:

- "First is the unprecedented strategic value of time—the ability to meet instantly against aggression in this nuclear space age. In World War I and II our country had at least 18 months to build and mobilize its defenses. If there should ever be a World War III, we would be fortunate to have 18 days to react.
- "Second is the crucial time element in the United States vs. Soviet arms race—the need for early detection among alternative weapon systems and for shorter lead times between conception and use.
- "Third is the effect of time on defense cost. Regardless of how much the people of this country spend, they cannot buy time. Yet we tend to forget the costly effect of building weapons which have become obsolescent as a result of delay.
- "Only by going full reorganization to these all-important strategic issues can the defense establishment of the United States be strengthened in a meaningful way."

Civilian Cut Proposed

The Symington recommendations strike straight to the heart of the delay problem in the defense structure which it is the vast overabundance of civilian secretariat that has been added to the office of the Secretary of Defense in the past six years. It seeks to leave virtually intact the operational activities of the military services themselves and does not recommend a single service with single uniform and single personnel list.

We strongly believe that the first and most effective attack on delay can be made at the level on which the Symington group has taken aim. This superfluity of civilian secretariat with its surrounding complex of ad-

hoc committees and task forces has been the principal cause of stalling out an already complex decision-making process in a period when galloping technology made compression of this process more vital than ever before. Only when this bureaucracy was circumvented by special management techniques such as the Air Force's Bullfinch Missile Division, the Navy's Polaris special projects office or the unique, accident-prone techniques of Vice Adm. Hyman Rickover has new technology flowed into major weapon systems in sufficient time to be militarily effective. It may be politically unsupportable for the screaming Administration to abolish 22 high level jobs in the Defense Department secretariat that normally would be available to "inspiring Democrats" as a reward for political services. But that may be a good yardstick by which to measure just how earnest the new President will continue to be about solving the basic defense problems.

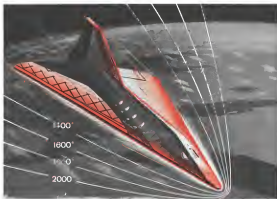
Facing Technical Problems

The addition of a special assistant to the Secretary of Defense for Arms Control is another step in the right direction. Hitherto, the problems of disarmament have been approached in a vague area of nonmilitary chat without any regard for the very real technical problems any genuine effort to achieve this goal would involve. This new post could make a tremendous contribution toward developing technical methods of ensuring real enforcement of arms control agreements and guarding against this nation stumbling into disastrous technical pitfalls such as could only result from armistice nuclear test ban agreements.

Any measures that can transform the Joint Chiefs of Staff from a debating society into an overall strategic planning and decision-making group will also contribute toward a better defense posture. There are many other aspects of the Symington group's proposals that deserve fuller discussion than this space permits and we know there will be no lack of public debate on these proposals in the coming months. Heavy fire is certain to be directed against them and any other programs with similar aims by the military members and the political agitators who will fight bitterly to preserve personal prerogatives regardless of the cost.

We predict that these personal agendas at attempts to minimize the Defense Department machinery will find surprisingly little public support in this debate. The American people are pretty well convinced of the necessity for streamlining and modernizing our defense establishment in keeping with the technological pace on which it must be based. They are growing more and more impatient of the waste, delay and self-serving career stepping that already has been tolerated for too long.

—Robert Hots



Atmospheric Skin Diver... 1980 Style

Durable-walled honeycomb panels of Raychem alloy No. 35 form the "skin" of a rocket-powered space glider, produce a major aircraft component. Already successfully tested, these panels are designed to withstand the terrific temperatures generated as the glider dives back into the earth's atmosphere.

To safeguard the plane's 80 passengers and crew from this blazing re-entry heat, its whole skin, except for leading edges and tail surfaces, will be made of the Raychem alloy No. 35 panels. Research shows, a layer of thermal insulation. And liquid circulating through inner walls and surfaces will lose excess heat to water to be expended as steam.

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Washington Roundup

New Targeting Plan

First unified strategic targeting plan prepared by the recently created inter-service targeting staff has been approved by Defense Secretary Thomas S. Gates, Jr. Although Gates does not consider the plan perfect, he wanted it completed before President Eisenhower leaves office in January.

The target assignment plan takes effect Aug. 1. It gives first priority for delivery of weapons to Strategic Air Command's bomber fleet, where it has been even though most of the fleet is rapidly becoming obsolete. A similar approval is given other commands' needs, especially light RBMs from the priority list. They have been assigned subordinate roles along with other delivery systems further down the list.

Gates' principal objection was to the assignment of several weapons to one target. Although one bomb would produce a hit, it is assigned in order to obtain a theoretical damage of 90%. Gates also objected to the concept of ignoring the problem of fallout over friendly territory.

Leading candidates for Gates' job in the Kennedy cabinet are believed to be Thomas J. Watson, Jr., Russell Galtman and William French. Robert L. Lovett, a Republican who held the job under a Democratic Administration, has declined as the grounds of ill health.

Watson, president of International Business Machines Corp., was a major Air Force pilot during World War II with the rank of lieutenant colonel. He is one of five Republicans who were critical of the Eisenhower Administration's Fiscal 1961 defense budget and policies.

Watson told Congress last spring that "our national goal should be clear superiority over the Soviet Union in all possible arms, and we should believe enough in democracy so that we will not be reluctant to talk, rather than conquer."

Galtman is chairman of the board of Acropace Corp. and a former Air Force under secretary, and French headed the Galtman Committee, whose report urged a great increase in the defense effort.

Frank Pace, chairman of the board of General Dynamics Corp., will not take the defense post as many have speculated, but is expected to accept a major ambassadorship.

Military Candidates

Gen. Curtis LeMay, Air Force vice chief of staff, is expected to retire instead of moving into the top job, which may be open very early in the Kennedy Administration. But his for the top job, even though they do not stand at the top of the seniority list, are Gen. Thomas S. Power, strategic air commander, Gen. Lawrence Kuter, North American air defense commander and Lt. Gen. Bernard A. Schriever, air research and development commander.

Adm. Arthur Burke, who has been chief of naval operations for three years, probably will be replaced long before his scheduled retirement in June. Looking prospects to succeed him are Vice Adm. John T. Howard, deputy chief for development, Adm. James B. Russell, now vice chief, and Vice Adm. W. F. Roberts, director of the Polaris program.

President Eisenhower, Secretary Gates and Budget Director Maurice Stans last week held what may be the last discussion of the Fiscal 1962 defense budget before it is voted. The final vote looks as if it may be no more than 540 billion.

David B. Bell, 45, named by President-elect John Kennedy as his new budget director, already has opened an office at the Budget Bureau. Bell served as a White House assistant and Budget Bureau executive and analyst for seven years in the Truman Administration.

Critical Budget Action

Navy's Atlantic fleet appeared to be out of the Fiscal 1962 budget last week, but the final decision was being made at the White House. If Douglas Jones, the Secretary, there is a strong possibility that it would get the MATS program cut except aircraft contract to help ease employment problems at Long Beach (see p. 36).

This is true until some that Boeing would be chosen to build the tactical Air Command STOL fighter-bomber. But the contract for this was the subject of a White House employee late last week, and the STOL fighter aircrafts come into the same consideration.

North Carolina Gov. Luther H. Hodges, nominated as Kennedy's Secretary of Commerce, will be a key man in two programs affecting a union which will be provided by the Administration to counter the great automobile industry of pressure.

There are the demands of almost 100,000 men and women of foreign travel to the U. S. The annual balance is now in the other way, with U. S. exports spending over \$2 billion a year, about \$1 billion more than foreign travelers spend on U. S. exports and in the country.

—Washington Staff

Space Virtues of Liquids, Solids Debated

Companies renew battle at Rocket Society meeting; emphasis shifts from missiles to launch vehicles.

Washington—Rocket engine manufacturers took advantage of the American Rocket Society's Annual Meeting here last week to renew the old battle of liquid propellant versus solid propellants. But this time, the applications at issue were large space vehicles instead of ballistic missiles.

The liquid propellant proponents claimed that by the mid 1960s liquid rocket engines will be capable of placing payloads "by the order of hundreds of thousands of pounds" in earth orbit and of carrying "tens of thousands of pounds" of payload to escape velocity for lunar landing trips and planetary exploration. Solid propellant rocket engine manufacturers said that even now existing large liquid engines the best they should have, solids could do the same thing in the same time and at a significantly lower development cost per pound per second.

Rocket's C. Mulvaney, Port & Whitcomb project engineer in charge of development of the liquid oxygen-liquid nitrogen LR-115 Centaur motor engine, reported that the engine has not exceeded its performance requirements to date. The engine has fired continuously for 75 min, the limit of test stand propellant tank capacity.

A program is now under way at Pratt & Whitney's central test stand in West Palm Beach, Fla. to upgrade the Centaur vehicle engine in testing the propellant supply system with a dual on-gas configuration. The first Centaur vehicle is scheduled to fly in 1961 when an upper stage powered by two LR-115 engines. NASA's Astronautics and Space Administration has authorized Pratt & Whitney to upgrade the LR-115 from 15,000 lb thrust to 17,500 lb thrust.

F-1 Engine Progress

Rocketdyne's David E. Aldrich and Downey J. Sorenson reported that the single chamber, 1.5 million lb thrust, liquid propellant F-1 engine under development for NASA will begin its first complete engine test only next year. Preliminary flight testing test of the engine will start in late 1963 and end in early 1965.

In taking advantage of the engine clustering technology now being developed by NASA on the Saturn, they said, it should be possible to launch a cluster of six F-1 engines capable of producing 9 million lb thrust by the mid 1960s. Coupled with suitable high capacity, lightweight, liquid rocket engines, Rocketdyne estimates the 9 million lb thrust booster will be capable of performing these missions:

- Placing a 460,000-lb payload in a low earth orbit
- Placing a 130,000-lb payload into a 24-hour orbit
- Placing a 90,000-lb payload into a Mars orbit

- Carrying out a manned lunar landing and return with a craft-landing weight of approximately 20,000 lb

The F-1 primarily is designed for a propellant combination of liquid oxygen and RP-1. But Aldrich, program manager for the F-1, told Aviation Week that performance, operations engineers are studying the high energy liquid oxygen-liquid hydrogen combination. One of the first contractors for the F-1, he said, would rank performance about 40 sec.

The problem of developing a large engine, perhaps the largest development problem with the F-1, has been solved, Aldrich said. The engine is going into a 1.1 million lb thrust level and above, two stable injector configurations have now evolved and will be further tested until one is selected. First tests of the full-scale F-1 retropropulsion test plan last week. Five feet long and four feet in diameter the direct drive turbo-pump weighs 2,500 lb, develops 60,000 hp and can move four tons of propellant per second.

Aldrich said that development of the F-1 engine is an advance. Extension of the F-1 program from 46 months to 78 months was explained as the result of a number of factors. Until 1960, the F-1 was not a F-1 money unit. At that time, NASA projects considered one engine as the F-1 program now stands, it will come to be as well with the ring test in 1963 unless NASA awards Rocketdyne a new contract for further development or production of the engine.

Bolton said most money now put into the development of large, liquid propellant rocket engines, Grand Central Rocket Corp., Acrop, General Corp. and Thiokol Chemical Corp. hope to sell NASA on the advantage of large solid propellant boosters. Awarded contracts by NASA (AW Sept. 29, p. 28) for performance design studies of large solid

boosters in the 1-million lb and 7-million lb gross weight range show the best solid and escape mission the three companies expect to release their final reports next March. The 7-million lb class studies subsequently were announced in 1961.

First questions is what might be expected in these reports were given at the VRS meeting by H. L. Throckwell, Jr., senior vice president of Grand Central, as a report co-authored by Grand Central's Ralph M. Dyer. In his report Mr. Throckwell described three different solid propellant vehicles: a three-stage vehicle which would put a 50,000 lb payload into a 300 sec earth orbit, a four stage vehicle which could put a 100,000 lb payload in orbit on escape with a 22,000-lb payload, a five stage vehicle which would put a 210,000 lb payload on orbit or a 60,000 lb payload to escape velocity.

All the vehicles would be constructed out of essentially identical, cylindrical solid propellant motor motor segments. It was assumed that the segments, which would be bolted together at the launch pad, would contain a conventional grain. The solid propellant grain with a conical specific impulse of 245 sec at 1,000 psi. All vehicles were to be constructed from low base motor configurations. Design 1, a single solid propellant segment with a grain length 10 ft and a diameter of 1.1 ft, is a segment motor design, better than the Atlas.

Larger Solid Vehicle

The three stage Type A vehicle described by Throckwell consists of a Design 1 motor stage, a Design 2 motor second stage and a Design 3 booster motor stage. The booster motor is bonded together by grain bulkheads around to the top and bottom motor attachment flange. Jet vanes are used for thrust vector control in the booster, which must maintain outlet nozzles binned around the outside of the motor thrust section, as used in upper stages.

To launch a 50,000-lb satellite, Throckwell estimated that the Type A vehicle would weigh 2,471,000 lb at liftoff. He said that, including everything from research on, would mean 5234 per cent of payload. The solid vehicle lifts in 37.40 sec per pound for 10 vehicle flights. By comparison, recent estimates given for the Saturn stage from 5500 to 5700 per pound of payload in orbit. Assuming adequate loading and a low lift-off starting date, Throckwell and Type A vehicles could begin escape flights on Jan. 1, 1967.

The four-stage Type B vehicle en-

visioned by Throckwell would consist essentially of a Type A vehicle with a new first stage made up of eight Design 1 motors clustered together. Throckwell weight would be 6,250,000 lb, and payload costs would range from \$117 per pound for 100 flights to \$390 per pound for 10 flights. Type B vehicles could begin escape flights by July 1, 1965, he said.

The four-stage Type C vehicle would be the Type B vehicle with a cluster of six Design 2 motors in the case of Type B, the second stage, the first stage in the preceding design, would switch from jet vanes to ramjet motor and would use nozzles with larger expansion ratio. Throckwell weight of Type C vehicle would be 13.5 million lb, and payload costs would range from \$120 per pound for 100 flights to \$208 per pound for 10 flights. Routine flights of Type C vehicle, Throckwell said, could start on July 1, 1966.

Grand Central Studies

NASA's contract to Grand Central covers only preliminary design study on the 1 million lb weight vehicle. But Throckwell told Aviation Week that Grand Central is carrying out a study on the 10 million lb vehicle with four motor stages. The NASA contract, which calls for specific design of first stage booster also ask for general design of high energy liquid upper stages similar to the liquid oxygen-liquid hydrogen motor and design of the motor in order to give a complete picture of overall vehicle performance from the three contractors.

Throckwell feels however, that solid motor after stage advantages in these upper stages is well. Throckwell said, he believes, can be obtained with solids, where needed, by going to a hybrid motor in which a liquid oxidizer is used for these modifications.

The NASA study is asked to turn into a hardware contract, Throckwell feels, that could produce a booster competitive with the Saturn boosters. He said that a cluster of three segments of solid motor attachment flange to the Saturn. It would be somewhat shorter than Saturn and not quite 28 ft in diameter. A cluster of three five-segment stages, he added, would provide 40% margin over Saturn booster performance.

Grand Central's preliminary design study for NASA is believed to envision a booster for the proposed 1-million lb vehicle that would produce 2.2 million lb thrust, weighing 4,500 tons at launch. The booster would use the company's new polybutadiene type of propellant, called polybutadiene, and could be ready in preliminary flight tests in 14 months, Throckwell said.

NASA to Study Unconventional Rockets

Washington—Contract to study one of unconventional high thrust liquid engine vehicle designs will be awarded early next year by the National Aeronautics and Space Administration to determine whether such approaches in plug nozzles and simplified structures can reduce the cost of launch vehicles.

Report for design study proposals calls for survey of feasible designs ranging in thrust from 2 million to 24 million lb. Invitations to bid on the study have gone to industry, and will be out by Dec. 23. Vehicles on bid are unconventional because of plug nozzles and simplified structure of conventional engines.

The program is a continuation of a series of studies on the merit rating of large booster potential. NASA is looking at large solid propellant vehicles with thrust levels up to 21 million lb (AW Sept. 19, p. 26) and at alternate concepts for the New Applications (NA) Dec. 23. Flight model flights, which these plug nozzle engine are being developed by NASA, by the end of 1965.

- The program study contract will consider hydrocarbon and liquid alcohol fuels. It will cover a two-point design study, consisting of these tasks:
 - Establish the advantages in cost and reliability of unconventional liquid engines and engine-vehicle combinations. This requirement includes preparation of an array of possible design elements of the most promising design plus comparison of the cost of research and development programs, and of the cost of test and production facilities for a six-year manufacturing program of 21, 800 and 400 engines.
 - Analyze engineering and program components including checkout program, nozzle configuration, test rig, direct motor control, safety analysis and experimental program required to develop performance parameters, and cost factors in research and development.

First phase is expected to be completed four months after contract award, and the second in the following six months. Alternatives in the broad study areas at significant weight and reliability would be established for unconventional high thrust engines. Program elements that would be studied to assess stage status.

Boilers are asked to specify their configuration and experience in their proposals by including their methods of approach, proper plan, personnel and facilities and able subcontractor organizations and computer availability.

Thiokol and Grand Central

Thiokol and Grand Central generally agree with Grand Central that significant cost savings could be obtained with large solid propellant stage boosters, but they differ on some other significant details.

Thiokol Program

About a month ago, Thiokol, which had the study contract for the Freedom 10, was asked by NASA to change design to a 9-million lb vehicle. Because of this, Thiokol is now approximately 15 million lb, roughly, as reported. Thiokol is now going to 15-20 million lb. Thiokol is studying both the segmented motor approach and overall loading, according to Rocketdyne Division project manager W. L. Berry.

While the requirement for high energy liquid motor for the upper stage was specified not by NASA, Berry said that even if given a free choice in the matter, Thiokol would probably accept a liquid engine in at least the first stage with motor technology at its current level of development. At the same time, he said, Thiokol is studying both at both in Rocketdyne and Rocket Motor Division with emphasis on hypergolic propellant combinations and use of liquid oxidizers in thrust level modulation.

In its segmented motor approach, Thiokol researchers currently agree to favor joining the motor together as a motor segment in that of a torpedoes, in which the bolts are hollow and the motor segments are joined.

Once complete freedom in the choice of upper stage engines, Berry estimated that Thiokol could produce a 9-million lb vehicle in 1 1/2 years to 2 million lb vehicle in 6 months. He said, Thiokol could have a vehicle in the air sometime in 1963.

On its NASA contract, Aerojet was asked to do a preliminary design study on both the 1 million lb and 1 1/2 million lb vehicle. Aerojet and Grand Central also have Air Force contracts for the development of a solid propellant rocket with a total impulse of 20 million lb sec. This contract will concentrate on the firing of a full scale (700,000 lb thrust) test program. First stage of total weight (40,000 lb) of propellant sections is expected to take place in the next 30-40 day, and the first full scale motor firings in about four months.

The Air Force program also gives

measured solid masses and is complementary to the NASA study. Ascent's Dr. Robert W. Roberts told *American Space* it will be a relatively simple matter, he feels, to increase the number of signals and step into the higher weight and thrust class of vehicles for NASA. However, as part of the NASA study, Ascent also is investigating on-orbit loading. At this time, Dr. Roberts said, on-orbit loading definitely appears recommended, at least for the 1 million lb class of vehicles.

In its big solid booster program, Ascent is working on its own segments that have an open rib structure and use an active thermal protection. Both current diameter and weight are required for transportation reasons. Segment weight is believed to be approximately 70,000 lb and diameter 120 in. Segments are introduced by pulling a wire.

Cluster Patterns

While as few designs have been set, indications say that the big Ascent boosters will not package as many units per orbit, and use more than seven motors in a booster cluster. A perfect one in the Saturn would probably be the limit for a single segment motor, Dr. Roberts said, and he expects to obtain a total capacity of 160 million lb with a six-segment motor.

Lockheed Designs New Capsule For Orbital Chimpanzee Tests

Washington—Lockheed has ordered capsule (ARC) planned for two-day orbital exposure of a 50 lb chimpanzee has been cleared through design and checkout by Lockheed Missiles and Space Division.

The self-contained capsule could be modified and expanded to carry a human subject. It could also be used with multiple subjects within the capsule.

Midway was shown at the first test of the 15th annual meeting of the American Rocket Society here. The model is the product of a feasibility contract funded by the Bio-Aerospace Research Office of the Air Force's Ballistic Missile Division. Major aim of the proposed complete program is to "by earliest, six chapters" in get bio-medical data on a large subject in a space environment.

Continuity of Passes

Further development through load and flight-testing is waiting second-phase Air Force funding. Flight testing is to be contingent upon availability of the Atlas-Agena configuration

Ascent is working on hybrid solid motor under a contract from the Navy Bureau of Weapons. Dr. Roberts feels that this work is still in a rather early stage and that whatever advantages this system proves to have will be more than offset by the disadvantages of a solid system that for space vehicles, although he does not rule out its potential value for thrust modulation and on-orbit control in upper stages.

Fuel Combination

The best large stage vehicle that can be developed today, Dr. Roberts believes, will prove to be a combination of liquid and solid (propellant) stages. The liquid stage will be used for acceleration and control during ascent and maintain the oxygen atmosphere in the capsule and ensure air flow patterns, humidity, sound level and so on.

At the same time, he said, solids will probably allow more mass connected for the first step and possibly for the second. Except for special mission, he also considers third stages and above to be solid.

Dr. Roberts estimates that solid motors in the first steps of their large vehicles will reduce payload delivery costs attainable with a large liquid booster to 20-30%. Moreover, he said, it is possible and he expects to obtain a solid booster in the Navy class by sometime in the 1967-68 time period.

For a booster, with its second-stage Agena, suspended to a 5 ft diameter payload.

The self-contained capsule provides a complete life-support system and single unit instrumentation for physiological and psychological monitoring in a scheduled package about 3 ft in diameter and slightly more than 4 ft long. It weighs 150 lb, can glide and would be mounted between the 15th and 16th stages of the Agena. It is ejected before launching. After ejection 20-40 ft down and is ejected—the capsule is otherwise self-sufficient. All components are off-the-shelf.

Launching with the advanced Atlas-Agena, transfer to the configuration for Simul-1, gives flexibility of orbital path choice in that subjects could be exposed at altitudes up to 2,000 mi for best physiological results. In descending pass, just above the earth are measured prior to the animal launch, the subject could be released at the altitude for maximum exposure or controlled exposure to specific types of particles.

Remains of the capsule will be put

ARS Coverage
American Rocket Society's 17th annual meeting was covered by an *American Space* team headed by David Robert Hertz and consisting of Ronald A. Adams, Philip J. Klein, Michael M. Teller, Edward H. Kline, Larry Davis, David Clark and Craig Lewis.

turned after the successful Titan-2 mission technique, using Lockheed C-130 aircraft for the air launch attempts.

Major aims of the ARS initiative is to obtain physiological and psychological data on the animal's response to the space environment. Basic goals are to understand and control environmental and maintain the oxygen atmosphere in the capsule and ensure air flow patterns, humidity, sound level and so on.

Physiological instrumentation on the animal must have external access and remotely implanted instrumentation. Physiological data comes primarily from a bank of single pattern recording units. Each unit is connected to a light which the animal is supposed to sniff at selected.

Date Television

Test data taken during flight will be transmitted to ground stations by 150 data point FM FM telemetry equipment separate from the television to the Agena stage. In addition, data could be recorded by an on-board tape recorder. A color TV camera system would be used to photograph the animal's flight exposures, with pictures transmitted by a UHF television transmission.

The animal subject is to be prepared two days before the planned flight and after a period of acclimation to the environment, would be strapped to the couch just before the launching. Couch is to be placed in the capsule shortly before flight, already used and ready to be connected to instrumentation pre-launch.

Early in-flight integrals are built into the couch to do the launch just before the flight. During flight, the subject is to grip during its period in the flight. Gripping is a simple physical action that approach provides a fast way of self-testing for the animal.

Electrical heating, thermocouples controlled, is used to maintain capsule temperature in cold. During flight, cooling is done by convection and by indirect means.

Feeding of the animal is done mechanically by a dispensing pump. It will deliver the order of the intravenous fluid. Food is a gelatinous mix to include water and it supplies 1,000 calories and 100 cc of water per day at four-hour feeding intervals.

Nations Approve Space Center Talks

Geneva—Local organizational meeting of an International Program Group Commission charged with study, holding an 11-nation European space research center, may be held in Paris by early spring.

Establishment of the commission follows a five-day meeting of experts at the European Organization for Nuclear Research in the suburb of Meyrin.

The Paris meeting will be scheduled one month after at least six governments have agreed to contribute to the center's \$500,000 budget over three fiscal years. Observers here hope that the goal may be achieved within three months time.

Scientists from the United States, Great Britain, Belgium, The Netherlands, Norway and Sweden—whose countries would accept approximately 30% of the commission's overall budget—have signed the Meyrin agreement, establishing the group's initial organization.

Representatives of four other—Denmark, France, Spain and Switzerland—agreed conditionally, but the pact must be ratified by their respective parliaments before it takes force. The West German delegation said it had no authority to approve the agreement in any way. Sir Horace Mann, chairman of the Meyrin conference and head of the British National Committee on Space Research, said, however, that the West German government is expected to ratify the agreement within the next future.

The agreement was the first since the

center was set up in 1958.

Some two hundred scientists, Swiss and Swedish, are involved in the agreement, representatives at the Meyrin conference stressed that the center would involve itself with projects that were of a purely civil nature, not military, nature. The scientists also

stated that the center would make no effort to develop independent biological detectors.

Although delegates from Belgium, Italy and The Netherlands agreed that the center would be open to the entire spectrum of space research and development, other delegations felt the development work to be done by the center must be done in the smaller

scope of a pure participation. Countries putting the center into operation also are interested at approximately \$70 million. Other countries, notably Great Britain and France, hope to tell the center the best results it will need to

Hughes Signs TWA Financing

Time-Walden Airlines \$100 million financing package finally got the necessary Howard Hughes signature last week, and London was to consider his transfer that apparently included a provision for payment of the debt.

Approved was expected. TWA says that part of its \$100 million, which was on the way at last, Hughes was sent by Chairman, but interest on some of the debt was to be waived and some of the debt was to be waived. Later, Hughes was completely only in the air and interest payments were not waived.

From England, was left associated with pressure in the wake of Hughes' resignation. Hughes was sent from the trip to an interest on the debt. Two was received subsequently, but the other two, \$10 million, was to be waived by Hughes, but the other two, \$10 million, was to be waived. Hughes' resignation was to be waived and sent back to General Charles. Hughes' resignation was to be waived and sent back to General Charles. Hughes' resignation was to be waived and sent back to General Charles.

Hughes signed the agreement under pressure of warnings by holders of TWA's common debt that otherwise action would begin by the weekend if he did not sign. The package is the original \$100 million (AWC 10, 10, 10) which the Hughes has placed by 750 stock interest in a three-year term. Hughes' resignation was to be waived and sent back to General Charles. Hughes' resignation was to be waived and sent back to General Charles.

Two alternative plans considered by Hughes were dropped. One proposed by Merrill Lynch, Pierce, Fenner & Smith required more time to perfect than was possible, because it required a change in the terms of Hughes' common debt. The other, proposed by General Charles, required a change in the terms of Hughes' common debt. The other, proposed by General Charles, required a change in the terms of Hughes' common debt.

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Discoverer XVIII Reported in Orbit

Discoverer XVIII was reported in orbit following launch last week from Vandenberg AFB, Calif. First signals from the orbiting satellite was received at Kadiak Station in the Aleutians. Air Force was expected to attempt recovery of the payload.

Orbital period of the 160-lb satellite orbits in 94 min., apogee is 493 mi and perigee is 193 mi.

Discoverer XVIII booster had a second Redstone (NA-1) engine, delivering 165,000 lb thrust, 14% more than that available from previous Titan engines.

West Germans Drop Jet Transport Plan

Hamburg—Hansbecker Flugzeugbau is abandoning its hopes of building the 70-passenger, Mach 9 (HB 314) jet transport because of lack of support from the West German Federal Economic Ministry.

Officials of the firm and last week they have withdrawn an application to

the Ministry for a credit guarantee that would have financed development of two prototype aircraft and given West Germany a jet transport of its own design.

The company told the Ministry it was in a good competitive position for the production of a two-engine, medium-range jet transport which it first made its application for support two years ago, but that it was now far behind the field.

The HB 314 never progressed beyond the model stage, and Hansbecker Flugzeugbau officials estimated that would need action for a minimum of 180 months before entering into production.

No Production Planned For Aerospace Corp.

Washington—Aerospace Corp., this nonprofit firm that will perform aeronautics engineering and technical services for the Air Force, has been awarded a contract for a study of a new jet engine, will report engine in nine months. President has A. George Sauer's assistant in the American Rocket Society's annual meeting last week.

Getting also and Aerospace is aware

XLR-99 X-15 Flight

Edwards AFB, Calif.—After completing a third successful flight with the large, 37,000-lb. XLR-99 engine, the No. 2 X-15 has been accepted by the Air Force for delivery to National Aeronautics and Space Administration in about two to six weeks. This flight completed the North American Aviation demonstration flight portion of the program on the No. 2 aircraft.

During the flight last week, two complete engine shut-downs and restarts were accomplished in the seven-minute post-flight. Most of the flight was at 50,000 ft. altitude with the speed brakes on, after launch from the B-52 mother ship at 41,000 ft. A maximum altitude of 60,000 ft. and a maximum speed of Mach 5.6 were achieved. Just prior to engine burnout, pilot Scott Crossfield advanced to full throttle for a few seconds.

But the term "systems engineering and technical director" is a "practically meaningless" bit of semantics. "We recognize the happy fact of life that actually is very complex at all of the most of our present space technology," Getting said. "We will attempt to find a frustration-producing engine of solving the contractor how to do, step by step, tasks they are fully competent to do by themselves."

Getting and the company's task divides into the following three main elements:

- **Advanced planning and system analysis.** This includes studying USAF in formulation of new weapon system concepts and purposes of specific items, ranging from organizing from day one, and evaluation of both selected and unselected technical proposals. That "initial system engineering" can be done "objectively by a impartial but non-competitive organization" he declared.

- **Engineering.** This involves integration of various contractor designs, resolution of "interface problems," establishing of performance and superimposition of various tests. Again Getting said that "only a non-competitive organization can approach this task with the necessary objectivity." Aerospace Corp. was created because its predecessor, Space Technology Laboratories, Inc., was never able to attain to its design's complete satisfaction rather "the initial objectives that we designed" as "too far important, the responsibility of that objectives."

- **Research.** The company and its staff must be a part of the scientific community because it cannot do its other jobs with full effectiveness "unless the impact of advancing science is continuous, brought to bear," Getting said.



First Photos of Atom Bombs Dropped on Japan

Atomic Energy Commission last week showed the first pictures of the historical atomic bomb types dropped over Hiroshima and Nagasaki, the first and only nuclear weapons ever utilized in war. This killed a total of over 100,000 in the two cities and brought World War II to an end. The Little Boy type dropped on Hiroshima Aug. 6, 1945 (above) was a medium bomb weighing about 9,000 lb. It was 10 ft. long and 2 ft. 4 in. in diameter. The Fat Man type dropped on Nagasaki three days later (below) weighed about 12,000 lb. and was a planeform bomb. It was 10 ft. 8 in. long and 5 ft. in diameter. AEC described that on the basis in 1955 (AW Oct. 27, p. 25). The commission largely on the advice of State Department, has asked previously to release pictures or replicas of the bombs on the grounds that this "would give the appearance of glorifying or glorifying about the weapons role of atomic energy" and "would affect its impact for anti-

American propaganda around the world." State has been particularly concerned that a potential flyer would be "misinterpreted . . . as a display commemorating the use of the bombs." In announcing the release on the eve of the anniversary of Pearl Harbor instead of the anniversary of the war, AEC observed:

"While there is a possibility that this may result in some counter-attack upon the position of the United States in the Far East, the Department of State has concluded that possible reaction would be minimized by a release at this time." Rep. Charles Packer (D-Ore.) and the House Government Information Subcommittee, headed by Rep. John Mann (D-Calif.), have led congressional pressure for release. Packer has also successfully urged a display of the bomb type at the Smithsonian Institution. The B-29 Superfortress that dropped the bombs on both cities is being reinforced for permanent display at the Institution.



Pioneer VI Set for Dec. 14 Launch

Alto Alto Via Pioneer VI payload is scheduled to be injected into orbit following launch from Cape Canaveral on Dec. 14. Payload will include a new experiment—a solid state electron device by the University of Chicago—developed in detritus portion from electron and identity portion from energies in the range of 0.1 to 9 eV. Solid-state detector was not included in previous 34-lb. Pioneer VI payload, which failed to achieve orbit in Sept. 25th flight. Pioneer VI is programmed to be put into orbit around the moon with an apogee of 5,700 mi. and a perigee of about 3,600 mi. (AW Sept. 12, p. 34).

AVIATION WEEK, December 15, 1940

Symington Plan Faces Stiff Opposition

By Ford Egan

Washington—Proposals to streamline the Defense Department through major reorganization, recommended to President-elect John F. Kennedy last week by Sen. Stuart Symington (D-Md.), will run into stiff opposition both in the Pentagon and in Congress. Army and Navy and other conservative supporters on Capitol Hill are expected to conduct a bitter battle against any moves that might lead to eliminate traditional methodologies of the three services—each of which Symington repeatedly and seriously would cut. As Force generally favors more toward civilian.

Reporting to Kennedy on the results of a study he ordered last summer (AW Sept. 19, p. 27), Sen. Symington recommended these major changes:

- Elimination of the present departmental structure of the three services, preserving those as separate units within more powerful bodies comprising the Defense Department. The 15 service activities, under secretaries and assistant secretaries would be eliminated.

- Replacement of the Joint Chiefs of Staff with a Joint Staff headed by a single chief who would be chairman of the Joint Staff.

- Establishment of unified strategic, tactical, defense and National Guard defense commands, each including the services of the three services. There also would be directorates for research and engineering, production and procurement and facilities and installations.

- Revision of Defense Department budgetary procedures.

Sen. Symington said further study will be needed to determine how much of the reorganization could be accomplished by presidential directive based on existing legislation and what new legislation would be required.

Major Opponents

The Symington plan is similar to numerous previous proposals in Congress which have been opposed by many military quarters as well as by many members of the House and Senate (AW Aug. 15, p. 29). The main part of the opposition is expected to be directed at elimination of the service secretaries and discontinued staffs, and of the Joint Chiefs of Staff, and streamlining of the budgetary procedure, although much has come in for considerable criticism from Congress in the past.

United Nations-born Symington says he was cautious, and official statements from military leaders and members of Congress were sparse. Kennedy's only comment when he received the

report was that it was an "interesting and constructive" proposal and that he was sure it would be carefully studied by Congress and his new administration.

The initial Symington proposals and amendments were made public at this point as a first bid to determine public reaction to a drastic reorganization of the Defense Department before specific recommendations were forwarded to the new Congress. The proposals probably will be considered more objectively when the reorganization and action is brought to a partial reorganization.

Executive Administration defense officials generally maintain that the reorganization launched in 1953 should be given a chance to work before such changes are made. Army Chief of Staff George H. Brehm, who said this philosophy led him to Alaska when he and his staff "the department is still in its development."

As Force generally favors change, such as those recommended by Symington, USAF studies indicate that more would promote economy, efficiency and unity of effort, but detailed comment on the plan will reach his study.

New Views

Navy completed a working paper last September which essentially opposed any drastic change of the service secretaries. It was approved by the joint staff last week and agreed with Defense Secretary Thomas S. Gates in his plan for the full staff of the 1958 reorganization. Navy experts believe opposition to have the defense staff effect is the major reason. Such, however, service opinion is already established while opinion outside the service remains to be tested. Air Force and Navy already are at work preparing their

views on reorganization to influential circles.

Mailing has report public, Sen. Symington said in one appeal of the U. S. military policy, one "defiant" factor stands out above the rest—the three-fold significance of position in this change in leadership. First, is the proposed change in the way the defense is developed, strategic value of, and the ability to react rapidly against agencies in this modern age. The second is the crucial time element in the U. S. service area now the need for early action—both in the defense area and in the ability to lead nations between cooperation and war that is the effect of time to defense cost.

Sen. Symington said the central theme of clarification and strengthening of the authority of the Secretary of Defense and the entire U. S. military establishment has on through all past and current proposals to make the Defense organization more efficient.

Under the plan, the services would be retained under the Symington plan, but the present departmental structure of the Air Force, Army and Navy would be eliminated. This would do away with the present service secretaries, under secretaries and assistant secretaries. The services would remain separate organic units within a single department headed by a chief of staff and subject to the direction, authority and control of the Defense Secretary.

New Civilian Offices

Two new major sections of defense would be created one for weapon systems and one for operations. This, along with the Defense Secretary and Deputy Secretary, would comprise the statutory apparatus in the department. In addition, the Defense Secretary would designate such civilian staffs as he considered necessary. The services existing assistant secretaries of defense would be eliminated and their functions would be absorbed by directorates set up under the two new under secretaries. Directorates would be subject to change by the Defense Secretary and should not be drawn into a pattern fixed by legislation, the committee said.

The under secretary for administration would be responsible for such functions as financial management (payroll, personnel, legal, transportation and communications), legislative, congressional liaison, public information, and health and medical. This, all military personnel would be subject to civilian control, hence, the role of the military and length of service, pay for responsible responsibilities, and flexibility of assignment and transfer within and among the services and service

schools and academies. There would be unified direction and responsibility for all service schools and other military educational institutions.

The under secretary for weapon systems would be responsible for the defense secretary for the complete cycle of weapons development, production and construction, including basic, basic and design. The activities would be managed through three directorates: Research and Engineering, Procurement and Production, and Facilities. The R&E Directorates would take over the functions now carried on by the present Office of Defense Research and Engineering and in addition would be responsible for these activities now in the office of the defense secretary, the Service Advisory Board which was formerly the Strategic Studies Group, and the Committee, Research and Development Policy Council, Defense Science Board, and the Ballistic Missile Control Commission. The Director of the Advanced Research Projects Agency would be attached to the directorate.

Procurement and Production

All Defense procurement and production functions would be the responsibility of the Procurement and Production Directorate. The Directorate of Facilities would be responsible for the planning and construction of facilities for research and testing of weapons, indoctrination, facilities for weapons production and maintenance, facilities for weapon operations, as well as inside and space vehicle launching installations, non-coastal facilities, such as air and offshore housing.

There would be a special assistant for defense operations for each service and who would serve as the Defense liaison in that area with the State Department or other agencies.

The Joint Chiefs of Staff would be reconstituted as the chairman of the Joint Chiefs would be the chairman of the Joint Staff. He would be the principal military adviser to the President and defense secretary. The chairman of the joint staff would create the staff "conferences with the selected responsibilities of the chairman." The present authorized strength of the staff is 400 officers, plus civilian employees and enlisted personnel.

Instead of positions on the Joint Chiefs of Staff, the chairman would preside over a group of senior officials from all services known as the Military Advisory Council. Each of the service officials would be selected by the service, by the President and would be known as the service chairman or chairman in the service from which he came.

These officials would serve return to their services.

Rolls Seeks Government Financial Aid

London-Rolls-Royce, Ltd., has told the British government it urgently needs substantial financial aid to develop and build aircraft for the next 10 years in "order to survive," but anyone to the plan has less and less.

The report by Rolls' chief executive J. P. Fraser centered on the company's inability to raise or obtain requirements for expansion beyond present levels. There also are worries of concern about Rolls' increasing export in the United States, with its \$10 and \$8.75 per cent.

Ministry of Aviation Peter Thompson said that negotiations are under way with Rolls, but mentioned only the company's \$10.15 per cent tax reduction proposal for the 10th British D01121 T-101 jet transport.

Fraser involved in Rolls' report for government help also was to include the \$10.15 before the VICA act.

The member of the same time pointed out that the British government has contributed \$500 million to the industry for technological research and development over the past decade, but has increased only \$40 million.

Fraser and cost of developing an engine now is as expensive as developing the aircraft for which it is needed. "Clearly such an investment is unlikely to be recovered from a single aircraft project," Fraser added, "and it emphasizes the importance of government aid and other requirements."

Rolls believes the government should give engine manufacturers an extension of payment requirements for the proposed expansion program for which British Aircraft Corp. has been awarded initial contracts.

Fraser stressed that Rolls and financing required in continued expansion of Rolls' position in the engine manufacturing field was beyond the company's capacity and he called for the same kind of help as other companies, Pratt & Whitney, received from the U. S. He pointed out that Rolls has supplied gas turbines for more than 1,000 civil aircraft out of a world total of 1,700 planes using this type of power.

Fraser's position could be regarded as a plea for potential government help, but in its industry and government, it is not in request directly, but indirectly.

He stated that government assistance had helped the government's aim to be the maintenance of the industry of its growth of strength and that largely meant helping those companies which had shown ability to succeed in world markets, in obvious reference to Rolls' international activities.

Each of the services would have a

Chief of Staff who would not serve as the Joint Staff or the Military Advisory Council, but who would report directly to the defense secretary.

Each of the services would have a chief of staff who would report directly to the chairman of the Joint Staff. These Commands are Strategic responsible for all strategic operations, tactical, responsible for the day-to-day operations and conventional war operations, and Defense, responsible for all conventional U. S. missions.

Other Comments

Each of the military commands would include all personnel, equipment and weapon systems required for the performance of its respective mission. To the extent that any, regional or area specific commands would be required in addition to the unified commands, those commands would also report directly to the chairman of the Joint Staff, and these specified commands would be composed of units assigned from the services by title. Certain categories of the defense budget, such as research and development and long-range test programs, would be put on a multi-year instead of a one-year obligation and appropriation cycle.

defense and would report directly to the chairman of the Joint Staff.

The defense secretary would be required to present to the appropriate committees of Congress a detailed report on the status of the military operations for all missions and Defense Department operations plans to the president of the defense budget to Congress. At the present time, the service officials are required to submit their own reports and appropriations to the congressional appropriations committees following submission of the budget to Congress, although the Armed Services Committee has been asked to begin a new order. However, Congress already had ordered in 1959 that starting the next session funds requested for procurement must be authorized by Congress first before the appropriations can be made.

Appropriation Shift

The appropriation of all defense funds would be made to the defense secretary. However, they would be made to the services by title. Certain categories of the defense budget, such as research and development and long-range test programs, would be put on a multi-year instead of a one-year obligation and appropriation cycle.

NATO Dispersal Plan Keynotes Nuclear Stockpile, Logistics Need

By Cecil Browder

Five-Nad for a more flexible policy to make nuclear weapons with the delivery system will become more aware during the next few years in the North Atlantic Treaty Organization, defense officials say, and more in an effort to minimize the losses if one side or the other is attacked.

Aide from the political and technological implications involved, this fact definitely was one of the major reasons behind the proposal of Generalissimo, American officials said, to make a move in Europe that NATO is to make the world's fourth nuclear power (AW Dec. 3, p. 20).

Under the present stockpiling program largely directed by U.S. law, the demands that American nuclear weapons are under U.S. control, at all times, must remain available as held in control, strategic arms reported in European NATO nuclear-weapon states. When the NATO nuclear-weapon states, which include the United States, the United Kingdom, France, the Federal Republic of Germany, the Netherlands, Belgium, Luxembourg, and the United Kingdom, are the present of foreign troops in the United States.

In many of cases, according to one NATO official, "we would put them where they are closer to the weapons, presumably on the sites themselves." This concept, which is not a nuclear stockpile concept, also is backed by an elaborate logistic plan developed to get the weapons to their delivery vehicles, at least in the case of the United States and France, in no more than 15 minutes.

Most Western officials, however, say to feel that at least some degree of nuclear war would be limited to the United States and France, in no more than 15 minutes. "If the [NATO] states have power, we get out of it and don't destroy it."

Fourth Force Upheld

The plan for a fourth force, which would help out the problem of a "bat" particularly in NATO's capability to maintain its power, but if we don't get it, we can live with the present system.

Increased mobility—and one doctrine will be to have more in this doctrine during the next few years—probably will include Polaris sub-processor, intermediate range, ballistic missiles should be able to deliver the nuclear warheads with little reliance on possible or fewer losses.

On the European continent, still-independent of British Strategic Air Command and British Bomber Com-

mand strategic forces—NATO already has a "purely nationalistic capability" according to officials here.

While there is U.S. force in the area, which provide by the present position, other nations which have at will soon receive a tactical nuclear strike capability, include Germany, Italy, Belgium, Holland, Greece, and Turkey. Plans also are in the making to develop a nuclear force in the United States, which would be a "purely nationalistic capability."

French Atomic Force

French government's plan to develop a nuclear force, which was first approved by the NATO 4th Assembly, but because the United States has a double deficit in the French nuclear force, which would be the Soviet concept (AW Dec. 3, p. 34).

Most political officials, for example, agree Assembly approved, however, they are not sure of the details. However, they are not sure of the details. However, they are not sure of the details. However, they are not sure of the details.

Douglas Cuts Work Force by 2,300

Long Beach, Calif.—Curtis-Wright Douglas Co. is to cut its work force by more than 2,300 workers. Layoff of 2,300 workers, which is about 10 percent of the total of 23,000 employees, is the result of a 1968 production decline of 10 percent, which is a total loss of about 12,000 at the company's plant here.

Last week's layoffs included 590 clerical and 1,710 production workers. Most of these personnel had off-site production facilities.

Production of the C-119B will be phased out about May 1, 1968, if no follow-on order is forthcoming. DC's production schedule was changed from 10 to six units per month since no new orders had been received for the jet transport. With present scheduling on existing DC-8 orders, the pro-

duction rate in light of the Algeria problem.

Finally, French Defense Minister Pierre Messmer and the Western European Assembly meeting here that France's interest in developing an independent nuclear capability does not mean that she will block efforts to find a "compromise" with NATO nations as to its control.

NATO Strike Force

Trench delegates to the Assembly also approved a resolution endorsing the concept of a NATO strike force, which would be the Soviet concept (AW Dec. 3, p. 34).

Convinced that the Assembly that a mobile NATO strike force is now being approved, which would be the Soviet concept (AW Dec. 3, p. 34).

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Investigation Board

An investigation board made up of representatives of Air Research and Development Command, Strategic Air Command, Air Materiel Command and civilian contractors in the Titan program has not reached a final decision about the cause of the explosion.

The investigation board, which was set up in April 1967, is still working on the cause of the explosion. The investigation board, which was set up in April 1967, is still working on the cause of the explosion.

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Board Investigates Titan Silo Blast; Cause May Be Fuel Tank Rupture

Washington, AFB, Calif.—Under

proposed explosion of a Titan SM-68 in its silo, which was caused by a fuel tank rupture, the investigation board is still working on the cause of the explosion.

The explosion took place in the upper portion of the Titan silo, which was caused by a fuel tank rupture. The investigation board is still working on the cause of the explosion.

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At 45 sec, the nose cone disappeared below the surface about 100 feet. The investigation board is still working on the cause of the explosion.

At 51 sec, the missile exploded, sending the elevator into a state of free fall, and destroying propellant and equipment. The investigation board is still working on the cause of the explosion.

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There are more questions if impact is severe enough.

The board said it may be able to learn why the elevator exploded because equipment was damaged by the blast. It had performed well in earlier tests with loaded missiles. Investigators will not enter the silo area during the day after the explosion because liquid oxygen contained in both air conditioning and the fire hazard is retained high.

The Titan was scheduled to be launched several days later from the launchers in which it exploded. The launch attempt had been postponed several times because of bad weather and trouble with instrumentation.

Disaster Plan

Speakers for Air Force Ballistic Missile Division of ARDC and Martin Co., designer of the missile, and most of the operators for which the test facility had been designed had already been returned to the launch site.

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News Digest

Disasters of North American Airlines Inc. have been a major problem, to date, since the airline's president, J. H. Kunkle-Beggs, chairman of the board since 1958, will make chairman of the board and executive committee.

Police A-12 test vehicle flew 1,600 mi. downrange from Cape Canaveral last week.

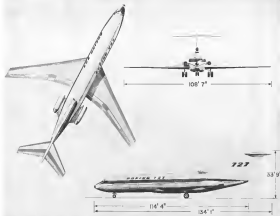
Navy tank barge composed of the carrier Wasp and four destroyers was ordered to leave the port of the Caribbean area designed to protect Canaveral and Nicaragua from possible invasion. It was stated that White House and the commandant involved had declined the emergency request.

New national unions will be established at all Midwest offices in the next year to assist in making frequencies to 150-157 mhz from the revised 100 mhz spectrum. An attempt already has 134 mhz, tracking ability. Shift is being made at the request of the Federal Communications Commission.

Ghana Builds Flag Carrier for 'Prestige'

For the moment, BDCG seems resigned to follow a right-tipped policy. Moreover, if it decided to move out of its management concentrated in a private sector, the Russians would remain in the country. This is neither more nor less. Thus, neither would be likely to make more Russian already and personnel already are being placed into Ghana Airways.

Ghanaian government's new typical purchases, moreover, emphasize the military side of the economy. It is to acquire only about 30 private, mostly top management and politicians, into Africa out of a total of some 350 employees. Now with nearly a hundred Russian air and ground crewmembers moving in plus British crew members, the country is becoming a center of having a hot life Africans can't find it had.



BOEING 727 tri-jet will be 135 ft. 3 in. overall length 134 ft. 11 in., height from ground 33 ft. 9 in., and fuselage width 32 ft. 4 in. Wing sweepback at the quarter chord will be 32 deg. Maximum gross weight will be 142,000 lb., phase will cruise at 590-600 mph.

Eastern, United Order Boeing 727 Jets

By Glenn Carson

New York—Long expected rumors that Boeing Airplane Co. will build the short medium stage 727 jet transport was revealed last week along with confirmation that Eastern Air Lines and United Air Lines have ordered the three-turbine powered airplane.

Eastern will buy 40 and United has placed a firm order for 20 and an order for 20 more that will automatically become firm either with consummation of the proposed Capital Airlines-United merger, or upon the announcement by United of certain projected financial ratios (AW Feb. 29, p. 45).

Price of the 40 planes with option totals more than \$150 million. The 727 without option sells for about \$41 million. Delivery is scheduled for late 1963 (AW Dec. 10, p. 42).

Boeing President William M. Allen said production drawings are now being released to Boeing ships and the first 727 is expected to fly within 15 months.

Allen said the decision to produce the most-ordered-engine 727 "was at the most important cost comparison

made in its contract." Boeing acquiesces the substantial risk involved in the project, he said, but believes the potential is great enough to justify the risk.

Boeing will sell 200 of its 727s to make the aircraft a financial success, Allen said. This sales program is over a period of eight to 10 years.

Eastern had been looking for some time for a medium stage jet that would

meet the requirements of the airline's system, according to Michael A. MacIsaac, president of Eastern. Most of Eastern's routes are 500-1,000 mi. and most cities now served lack the traffic density to fill high capacity aircraft, MacIsaac said.

The 705-11 passenger 727 will provide the needed capacity range and also the economy to turn these points. Another factor in the short runway requirement is those nearby cities where the aircraft must operate from 5,000 or 6,000-ft. strips.

MacIsaac said his airline will be a most completely jet-equipped with delivery of the 727s last Lockheed Electra transports will continue very short haul points. Average Eastern segment on Eastern's routes now is 104 mi., MacIsaac said.

No firm credit arrangements have been made for the 727 purchase, MacIsaac said, but Eastern, under present arrangements, can borrow more money

when needed. No debt or equity is entering for the purchase as anticipated for at least two years, and most of the funds will come from depreciation and such flow, MacIsaac said.

United has been working for several years on its short-medium jet requirements, according to J. A. Henkle, senior vice president-engineering and maintenance. In a notebook sketch for the right airplane, United became convinced is the fundamental engine design "catching on" in Europe—the Sud Caravelle and the de Havilland DHI-171 Trident design.

But United, which has ordered 20 Caravelles and took options on 20 more, wanted a more advanced airplane than the French design, Henkle said. For a large-scale order and for the long-range program, United was looking for a jet "more developed in the state of the art" than the Caravelle, according to the engineering official.

The major factor in the Caravelle order was the availability of the aircraft, Henkle said. Delivery is scheduled to begin next year. United has not yet decided whether it will continue its option and buy additional Caravelles.

Merger Plans

The 40 Boeing 727 jets is only the beginning of United's plan. If the merger with Capital goes through, some more 727s will be needed. United will add about 20 new cities to its jet pattern with the 727, and the airplane also will serve cities already served by United's larger jets, the Douglas DC-8 and Boeing 730.

Financing for United's order will be accomplished in a program now under way, involving the sale of \$25 million in convertible debentures and the conversion of a line of bank credits from \$130 to \$165 million (AW Nov. 26, p. 49).

Both airlines will use the 727 as most equipment at the start of service. But the airplane can go to all cities at a later point, MacIsaac said, and this is one advantage it has over the Caravelle. The 727's fuselage is wide enough to permit double-deck seating, whereas the Caravelle's is not.

The 727's high lift devices will include triple slotted trailing edge flaps and leading edge flaps and slats. The slats extend forward and down from the upper leading edge of the wing at low speeds. In cruise, the slats retract into the wing to provide a high speed leading edge.

This aircraft's second set is fitted into the top with manual trimmable and elevators. The first and second are used sharply, at 30 deg. of the 727's wing (32 deg.) is somewhat reduced from Boeing 747 and 730 models.

One of reasons of the 727 incorporates dual hydraulic packages to power elevator



EASTERN AIR LINES has ordered 40 Boeing 727 three-turbine powered transports for delivery in late 1963. The aircraft sells for about \$41.25 million without option.



UNITED AIR LINES has ordered 20 Boeing 727s and may order 20 more, depending on Capital United merger, as an investment by United of certain projected financial ratios.

and lateral control surfaces through complete surface travel, and the outer is controlled by dual hydraulic power packages.

The recontoured engine air is angled in one point on either side of the fuselage and a recontoured third engine suspended from a beam at the end of the fuselage. An air intake leads to this engine from the base of the vertical fin. Gross weight of the 727 is 142,000 lb. Its Pratt & Whitney JT3D turbofan engines will produce 14,000 lb. of thrust each.

A feature of the 727 is its two sets of self-contained passenger stairs, one of which will serve as cut-down stairs of the aircraft's tail on the interior of the main 40-ft. cabin access. The other integral stairs will serve the second passenger door, located forward of the wing on the left side of the plane.

More features of the 727 will be common to the 747 family, thus sharing some of the production cost and providing uniformity with an interchangeable

space structure. A design objective was used where possible in testing for the 707-720 series. Body width will be the same, as will general engine systems.

Regarding foreign markets for the 727, Allen said Boeing hopes to sell a large number of the jets to West German Airlines and financial markets report the number might be as high as 25, procurable by the West German airline's European routes. Other European airlines have shown interest, Allen said, but Boeing recognizes the intense competition from foreign manufacturers of the Caravelle and DH-121. "Narrow doors" for competition, according to Allen in his Chrysler 860.

The three-quarter configuration of the 727 is provided by Sud Aviation, and Boeing got Sud's permission to use the arrangement. The British manufacturer of the DH-121 reportedly does not have such permission to test, although negotiations are under way with Sud.

Eastern and United worked with

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plants ever developed. Its simple rugged design ensures easy maintenance and high operational reliability. Backed by Pratt & Whitney Aircraft's world-wide service, the JT12 is an engine renowned for design and built for business use. It's one of the reasons why so many leading firms in the U.S., Canada and Europe have already ordered Lockheed Jetstars.



PRATT & WHITNEY AIRCRAFT
East Hartford, Connecticut
A DIVISION OF UNITED AIRCRAFT CORPORATION



Northeast Pilots Check Out in Convair 880

Northeast Airlines is using two Convair 880 jet transports for pilot checkout and training at Boston, Mass., prior to start of 660 service on Dec. 15, after has ordered six 880s. Initially, Northeast will use the airplane on daily round trip flights from Boston to Miami, Fla., with one stop at Philadelphia. First 880 delivered to Northeast (shown) flew East Coast's third at San Diego, Calif., to Boston in 4 hr 17 min, but an average ground speed of 618 mph over the 2,790 mi. route. Second phase from the trip at 4 hr 16 min, reaching a peak speed of 705 mph, between Springfield and St. Louis, Mo. Sixth airplane will be delivered next February.

Boeing to standardize their aircraft as much as possible in a cost saving measure. Custom equipment, for example, will be at a similar location in both aircraft—about mid plane. In fact the aircraft for the two airlines will be similar in almost every respect, which is a departure in airline practice.

Boeing's vice president-engineering Charles Trench, who has been interested in three-engine transports for some years, believes the possible advantage of three over two jet engines results from the reduced loss of power on lost drive. With such two engines, this loss can not probably be allowed without at required power. Also, with two engines, French told Aviation Week, an engine can be provided by the failure of a system such as the alternator, engine hydraulic pump, or cabin supercharger. With three engines, failure of one system still leaves two. Another advantage cited by the Eastern official is the three-engine plane's capability of being forced between airlines with one engine out.

Airplane Compared

The 727 on a hot day, French said, could operate from a 5,000 ft runway where a Glattco under similar conditions would require 7,500 ft. The 727 can operate from La Guardia Airport, French said, and the Convair can not. Asked about Boeing's possible place in the expensive transport field, Allen said his company has been spending more than \$1 million a year on studies of such a project. These studies are expected to continue, he said, to keep Boeing in position to compete "when

and if" a market develops for economical, flexible transports in this category. Boeing estimates the market for a 727 class airplane—on addition to 333 orders now on hand by all manufacturers—at 510 for the 1961-65 period and 579 for 1966-70 on a total of 925. Boeing expects to get its share of this market, which would be about 190 airplanes if Boeing maintains its current 21% share of the total jet transport market.

Because of the standardization of the 727, and because of what Boeing has learned in the 707 program, the company does not expect to take over its

center focus on the new airplane. H. W. Harvey, Boeing vice-president finance, reported. One important lesson Harvey indicated has been in cost forecasting, and Harvey noted the 707 production cost picture has improved markedly this year.

Non-recurring charges, which include design engineering, FAA certification and other such costs not shared, cost scaled with production of the aircraft might run as high as \$4 million after taxes in 1961 and \$5.1 million in 1962, Harvey said. Total non-recurring charges—which include both inventory costs such as production tooling and engineering, and non-inventory charges in certification—will total \$390 million, he added.

Inherent Risks

Though Harvey pointed out the risks inherent in any such program, he bore out that there would be no intention, even during the test phase, that have been met all environmental jet transport builders (AW May 2, p. 177) indicates the initial 50 orders was, just the program close to the inherent brokenness point. Harvey said that breakdown point is much lower than the 250 airplane overall limit.

After analysis of airline programs Boeing is confident the airlines will be able to arrange financing for 727 orders. United's present financing program, plus its estimated and known losses in production in 1964-65 of \$75 million is expected to provide ample resources. Similarly, Eastern's policy of retaining earnings to build equity in previous years is regarded as significant asset.

Boeing 727 Specifications

Dimensions	168 ft 7 in
Wingspan	114 ft 1 in
Height from ground	35 ft 9 in
Fuselage width	17 ft 6 in
Wing sweepback at 1/4 chord	31 deg
Maximum gross weight	142,000 lb
Loading weight	131,080 lb
Powerplants	Four P & Whitney JT12-1 turbojets (50 rated at 14,360 lb thrust each)
Cruising speed	553 to 580 mph
Climbing speed	25,600 to 35,800 ft
Operational ceiling	42,000 ft
Range	3,700 mi
Passenger capacity	70 to 114
Fuel tank	14,000 lb
Fuel	7,700 gal
Loading gear	Triple dual wheel units
Cost	Three pilot, cockpit and flight engineer



PROBLEMS? OR PROFITS?

Route pattern complexities of typical airlines demand a cargo aircraft with the capability of operating over both short and long route segments with excellent economy and cruise abilities. The Canadair Forty Four will do this for just! It combines the six engine border line with the long range aircraft to provide a standardized economic fleet unit. The Forty Four will give you profit-making operations, at current rates, over route segments as short as 360 miles and as long as 4,900 miles.

This is the type of flexibility that will answer the many and varied problems confronting airline operators who, because of the growing demands of shippers, are being forced to provide a combination of short, medium and long range cargo services for the coming of freight as attractive and competitive traffic. In this instance, the Canadair Forty Four offers excellent economy and cruise ability over the complete range of route structures that may be provided in the collection and distribution of air cargo.

Practical applications of this are found in the short route cargo services that are necessary in the supply and distribution of goods from the tropical regions of Latin America and from Africa to Europe. This is evident between the major cities of the Eastern United States and between the principal ports of Europe. These inter-city routes are essential extensions to the long haul trunk services and with the Forty Four can be handled without a change of aircraft.

CANADAIR LIMITED, MONTRÉAL, CANADIAN AIRCRAFT BY GENERAL DYNAMICS

FAA Eases Turbo Compound Criteria

By David H. Hoffman

Washington—Federal Aviation Agency last week offered U.S. airlines an easier way to match the safety of seven Canair-Wright Turbo Compound engines may be operated between October.

It did so by breaking the safety with a new formula under which current one 168 hr to the scheduled time-upon operating overhaul of the 15-cylinder engines if failure rates are held below 4 per 1,000 hr for a three month period.

Meanwhile, Canair-Wright's own two year old program to first do down the failure rate of Turbo Compound engines has helped reduce premature removals by about 50% and promises to cut the lifetime cost of \$10 million a year in future removals and overhaul costs.

The new FAA "numbers" governing time between overhaul (TBO) extension for TC18 turbo engines represent a 100% relaxation of old formulae, which limited Turbo Compound and turbojet (turboprop) engines and ruled that neither could run TBO increases until a failure rate less than 1 per 1,000 hr had been achieved.

Working within the confines of the reliable rate, the U.S. airline to date has postponed the 1,500 hr TBO limits on the 1,500 to 1,400 hp powerplants and by Douglas DC-7 and Lockheed jet Canair-Wright type turbo-prop. Forage, the current standard, is operating the big turbo engines up to 2,100 hr between overhauls without violating significant increases in their failure rates.

One source of the largest inventory outside the airline industry, Decca, has been operating its TC18s at 2,100 hr for months. To round out a medium turbo-prop, while KLM and Virgin use Turbo Compound TBOs at 1,500 hr and 1,600 hr respectively.

Operated in the United States since America Airlines inaugurated Transair, TC18 turboprops are scheduled for 7,500 hours in October, Nov. 1, and have accumulated 49,700,717 hr of military and commercial service. In all, Wright has built 3,923 commercial versions of the TC18 and more than 7,500 military models since 1952, the first production started. Now engines are manufactured for Lockheed F-105 aircraft at the Wright plant in Caldwell, N.J.

With about 2,100 sq in. of close tolerance parts and 18,000 sq in. of tolerances have about 100,000 TC18s has not been able to match the low

failure rates of most other engines in airline service. Nevertheless, the Turbo Compound powerplants have responded to the Wright reliability program in a manner best reflected by three following:

- **Pre-time removals** regarding overhaul numbered 5,516 in the first half of 1959. During the first six months of 1961, however, commercial operators removed only 2,466 TC18s for early overhaul—a decrease of 54%.
- **Peak premature removal rate** of 1.1 per 1,000 engine hours for any month in 1959 was reduced to just 0.8 in 1961. Through the summer of this year, peak rate reported was 1 per 1,000 hr in the month of March.
- **Unmodified TC18s**—those without the 100 day gas and altered fuel injection line first recommended by Wright in the summer of 1958—were removed at a 116 per 1,000 hr rate for combustion chamber failure during the year ending Aug. 1. Engines incorporated among these two had, by contrast, had a 351 per 1,000 hr premature removal rate attributable to chamber malfunctions at the same period.

Such statistical improvements in the engine's reliability indicate that many U.S. airlines already are in position to exploit the new FAA TC18 Time Control Program. As a result their TC18 TBOs probably will begin doubling before the year is out, saving each carrier roughly \$2,500 per jet per engine in overhaul costs as a result of each 1,000 hr increase.

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DATA SOURCE: Data shows dramatic drop in TC18 premature removal rate after 100,000 hours. The rate fell from 1.1 per 1,000 hr to 0.8 per 1,000 hr by the beginning of 1961. Heavy losses have since premature removals failed to overhaul. The two latter series have been removed after followed by Canair-Wright on the basis of data collected in its reliability program.

To avoid profiting small operators, those with too few engines to make the failure rate formula meaningful, FAA has entered an TBD agreement with a number of airlines to awarding or withholding TBO extensions. Then a carrier flying one or two DC7s might see a new TBO agreement despite a failure rate higher than 4 per 1,000 hr if Federal Aviation Agency was satisfied after inspecting a sampling of its engines.

Do the other hand, larger airlines now find their TBOs moving backward under the new formula. At rates between 4 and 6 per 1,000 hr, the authorized TBOs seem to shrink. But FAA intends to limit TBOs backward 100 hr if a given carrier's rate holds above 4 for a full quarter.

In essence, FAA's TC18 Time Control Program studies a compromise between a rigid failure rate formula for TBO extensions and a system based upon the inspection of disassembled parts in the field. The compromise is a system of failure rate estimates, FAA inspection and in the relaxation of the failure rate limit check.

Airlines and manufacturers, on the other hand, seem to prefer a TBO can't move under to that proposed by Canair-Wright. This would give an operator a maximum TBO increase of 200 hr if 95% of his engines reached authorized overhaul time without malfunctioning. To provide even a system of failure rate estimates, Wright argued that a maximum allowable premature removal rate of 8 per 1,000 hr be set.

Choosing the path of compromise, FAA emphasizes that it has not abandoned its "technical" approach to "fail-safe control" in promulgating the new program. Now formed as amendments to each airline's operating specifications, the TC18 program will be made the subject of proposed FAA regulations sometime next year (AW May 9, p. 35).

Hence the whole subject of failure rate formulae for controlling the TBOs of various engines—referred to as the "random game" within the industry—probably will be settled as a result of the Civil Air March despite the heated protests of U.S. airline maintenance departments.

Keyed to a global data collection system is which Canair Turbo Compound premature removal is calculated by a Wright representative, the manufacturer's reliability program summarizes the current status of all TC18 engines by month, by operator and by producer. The latter series have been followed by Canair-Wright on the basis of data collected in its reliability program.

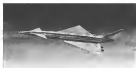
BULLETIN FROM **BOEING**

...WHERE CAPABILITY HAS MANY FACES

Expanding the frontiers of knowledge through basic research is the business of the Boeing Scientific Research Laboratories, left. Here Boeing scientists are at work in the fields of solid state physics, flight sciences, advanced mathematics, plasma physics and geo-astronautics.



SPACE GLIDER Art's concept shows Dyna Soar manned space glider perched atop modified Titan IIICB for launching. In space, the glider and booster would separate, leaving Dyna Soar vehicle in glided, nose-on-tail flight. Pilot could take glider to conventional landing at a selected base. Dyna Soar is being developed by the U. S. Air Force in cooperation with NASA, with Boeing as prime contractor for both the system and the glider.



FUTURE SKYLINER Boeing, builder of famous 707, America's first jet airliner, has long been at work on next generation of aerial transports, which could look like the Boeing design pictured above. Supersonic jetliners, possibly a decade away, could have speed in neighborhood of 2,000 miles an hour. Flight time, from Paris to New York, would be about two and a half hours!



SHOCK TUBE Industry's most powerful shock tube, designed and built by Boeing Scientific Research Laboratories scientists, creates shock waves which begin at 200 times speed of sound, then collide in tube at "blow" rate of 98 times speed of sound. Gas temperature within the tube reaches approximately one million degrees. Stages could be important in developing effective ion and plasma-propulsion systems for use in space.

BOEING

AIRLINE OBSERVER

►Federal Aviation Agency is expected to complete analysis of ground and flight test data on Lockheed Electra wing modifications in January, although an intensive effort by FAA and Lockheed may make it possible to lift speed limits on modified aircraft by the end of this month. Engineering data on the modification program were approved by FAA last week. Once FAA has approved the program and issued its amended Electra certificate, speed limits will be lifted on all modified aircraft.

►Airline industry will launch a major campaign in 1981 to lure more travelers from the highway to air transportation. Air Traffic Conference has adopted a program which includes field survey of private automobile travel as a first step toward developing new ways of tapping the market.

►Russian Airlines expects present discussion of hubspoke in its transport fleet to continue for at least another four years. The carrier's plans call for hubspoke to account for 48% of total ton miles flown in 1985. That would make the hubspoke transport's share of traffic close to 75% of the total since, according to previous statements, only 5% of Aeroflot's 1985 ton miles will be flown by piston-powered aircraft. The Russian airline also expects that transport T-104s and four-engine B-12s and An-124s are now flying "over half" of total ton miles generated by Aeroflot. This compares with 40% in 1987, 47% in 1988 and 53% in 1989.

►Domestic airline savings this year will fall about \$100 million short of the level necessary to produce the 10.5% rate of return on investment recommended by the Civil Aeronautics Board in its recent final decision in the General Passenger Fare Reexamination (AW Dec. 5, p. 40).

►Federal Aviation Agency has proposed a major revision of civil air regulations governing U. S. flag carrier operating outside the U. S. following several years of conferences and talks with the industry and Civil Aeronautics Board. Chief purpose of the revision is to bring regulations, which were first written in 1949, up to date to conform more closely with the changing state of air transportation and the changing characteristics of the aircraft in use. Revising will minimize the need for interpretation manuals issued periodically to elaborate on amendments to the regulations.

►Trans World Airlines, petition for a 10-day exemption to carry passengers on seven Lockheed 1949 aircraft after Jan. 1 without weather under has been denied by the Federal Aviation Agency. Exemption was requested because of a delay in receiving Convair 440 aircraft and because of changes in corporate plans. Class 440s, division of FAA's bureau of flight standards, and performance in support of the petition "is based on an internal administrative problem dealing with the purchase of Convair aircraft which is within the purview of TWA to correct" and that an exemption because of these reasons would not be in the public interest nor possible safety.

►Scheduled airlines have invested \$40 million in the purchase and installation of noise suppression on the 387 U. S.-built Embraer transports already delivered. Cost of one suppression is \$60,000. Douglas Aircraft Co. has estimated operating penalty of around \$60,000 per year per aircraft. When all Embraer equipment is delivered, airline industry will be spending \$17 million additional in annual operating expenses to keep noise suppressed.

►Current NOTAMS issued by Federal Aviation Agency stress a growing trend toward flight restrictions in the Caribbean area. Cuba has established a prohibited corridor on the north coast of the island extending 10 mi out to sea and warns that any aircraft within this zone will be intercepted by military patrols and forced to land. Haiti has prohibited non-scheduled civilian aircraft from flying over its territory and has warned that unauthorized aircraft may be fired on. Dominican Republic requires that permission to land in its territory must be requested through govt. airtel channels at least 72 hr. before a flight. Once permission has been received, a flight plan must be submitted 24 hr. in advance of the flight.

SHORTLINES

►Air India is planning to initiate a weekly Boeing 707 hubjet service from Bombay to Taipei, via Bangkok and Hong Kong.

►British Airplane Co. reports that in Nov. 78, it had delivered 153 707 series and 39 738 series transports to the airline.

►British European Airways plans to begin service with newly ordered 395-passenger Vickers Vanguard turboprops Dec. 17 for Christmas season service from London to Paris, Glasgow and Belfast (AW Dec. 5, p. 41). BEA now expects to put the Vanguard into full scheduled service in March.

►British Overseas Airways Corp. will begin Boeing 737-400 International/continental hubjet service between London and Los Angeles via the polar route Mar. 2. The twice weekly flight will be operated initially with 12 seats in first class and 97 in economy class. During the peak summer season, the service will carry 24 first class seats and 111 economy seats. BOAC has begun all cargo operations with its converted Boeing DC-7F transports. The cargo aircraft can carry 20,000 lb. on flights from New York to London via Glasgow or Montreal and Manchester twice weekly.

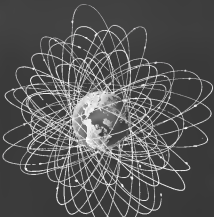
►Delta Air Lines of Spain has opened its new eight-story administration building at 511 Fifth Ave., New York City. N. Y. Building will serve as Delta's U. S. headquarters, with a sales office on the ground floor.

►Lufthansa German Airlines plans to begin using the new Rhein-Ruhr Airport at Cologne/Bonn with the initiation of its 1981 summer schedule. The new international airport is scheduled for completion next spring. Lufthansa also will extend its Boeing 707 hubjet Frankfurt-Bangkok service to Tokyo via Hong Kong early next year.

►North Central Airlines has received Civil Aeronautics Board permission to overfly Mesquite/Lubbock, Mich., until 60 days after the other part report on noise improvements enabling it to handle North Central's Convair 440 aircraft.

►Swissair Belgium World Airlines has started Brussels to Montreal and Mexico City service with twice weekly flights using Boeing 707 Intercontinental.

WHAT'S WHERE IN SPACE



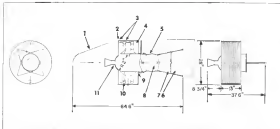
phased arrays. We now will have the crucial problem of identifying and keeping track of hundreds of man-made objects in outer space. Phased Array Radar techniques developed at Bendix Radio, offer a solution. If many widely spaced satellites or missiles huddled over the horizon in the same plane, a tremendously high powered Bendix radar, directed by a computer, could acquire, identify, track and catalog each one without losing previously acquired targets. The Bendix Radio Phased Array Radar also has the most versatile 3-D data gathering system yet devised. It associates and tracks multiple targets simultaneously. It can provide long range communications of the same time. If your organization deals in advanced operational concepts and weapon systems, you're invited to contact us to learn more of this Bendix space development.

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SPACE TECHNOLOGY



COMMUNICATION satellite appears with area overhead view of Scout vehicle (center and left). Dimensions are indicated at right. Features of various models: (1) gridded slot array, (2) constant antenna, (3) antenna wave, (4) antenna wave, (5) 5th stage rocket, (6) fourth stage rocket, (7) separation cleave, (8) third stage separation ring, (9) static vent, (10) velocity control wave, (11) side stage rocket.

Hughes Communication Satellite Detailed

OPERATING prototype of the Hughes communication satellite. Features include: (1) sea antenna, (2) space rocket, (3) antenna wave, (4) antenna control pit, (5) compressed gas pit fuel filler, (6) satellite array 5' long antenna.

By Barry Miller

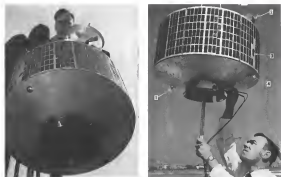
Culver City, Calif.—First details of a lightweight, portable, responsive, active communication satellite capable of relaying up to 400 two-way telephone messages over transcontinental distances were unveiled last week by Hughes Aircraft Co.

The company also made known precisely how it could launch this communication satellite (AW Oct. 17, p. 20) into a 22,700-mile, two-station orbit using a modified National Aeronautics and Space Administration four-stage anti-proton Scout vehicle launched from an unorbited equatorial island in the Pacific Ocean.

Control center, equipped control systems and integrated in-space techniques Hughes Aircraft Co. constructed an operating prototype of a space-based communication satellite. The satellite communication transponder accepts GUP signals and transmits them a 5th band. The payload can be placed into an orbital synchronous orbit (24 hr orbit) by a Thor-Delta booster fired from Cape Canaveral, Fla.

After separation from its final stage—a special space rocket—the Thor-Delta payload weighs 52 lb. A smaller Scout version is still lighter—it would weigh 32 lb. after apogee rocket fuel is exhausted.

Hughes is one of a growing number of companies (AW Oct. 31, p. 32) de-



TOP OF control center of communication satellite is removed during checkout. At right, engineer checks and Thor-Delta prototype of Hughes satellite. Orientation and velocity control pits are visible (7) and (3), side antenna (1). After for antenna pit (6).

veloping the feasibility of commercial relaying of quantities of telephonic messages as well as television series transcontinental distances by earth satellites.

NASA's recent decision to study launch, stage, and tracking facilities for satellite launches available at new to industry-financed commercial satellite launch systems, companies to take a good hard look at what might be an extremely attractive marketing idea. Hughes studies and design effort predicts, NASA's requirement is more than a cost and an obstacle to military, scientific as well as commercial applications of communication satellites. The company's efforts reached a high point recently during the engineering of the Thor-Delta payload design at that time, on the combined total of about 10 systems in the Hughes organization.

A communication satellite operating in a photonics (light) orbit offers three advantages cited by Dr. Harold A. Rosen, manager of the satellite project. • Coverage of vast areas because of the great height of the orbit (22,700 miles).

• Use of stationary reflection at ground terminals, thus increasing cost. A report prepared by Rosen on some aspects of the stationary satellite was presented before the American Rocket Society in Washington last week.

Searches for orbit make directional

satellite antennas necessary, however, to receive power and to cover the great range involved. Normally, Rosen was discussing suggests a payload beam in terms of power, and complex, attack, and service clearly control. This is not means more weight, a larger main component, however, and with it, launching from a non-equatorial site. This additionally complicates the launch into

orbit. The project costs would and the launching becomes subject to tight missile range scheduling.

Cellular Slot Array

The Hughes design employs a cellular slot array antenna whose pattern is a type of radiation about the open end. It permits open stabilization of the antenna. Moreover, the (14) is not used in the vertical plane, normal to the



COMPRESSED gas pit provides satellite after launch in second into axially synchronous orbit as that spot was possible the earth's orbit.



Five models are presently available in the "400" Series, including both memory and nonmemory cassette types. Write for Data Sheet No. 174 describing these new 160 indicator single switches.



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38



The first version of Saturn will be 335 feet tall... 21 feet across the base... will contain 34 rocket engines!

Douglas-built second stage is as tall as a 10-story building.

The rocket that will lead the way to space travel is now in development

Space researchers at Douglas Aircraft are already working on the design and construction of the second stage of the huge NASA Saturn rocket.

Saturn is the first program which is designed, from the ground up, to provide the capability of putting tons of payload into orbit or thrusting manned capsules beyond the earth's pull. It will initially be able to orbit 38,000 pounds around the earth, or

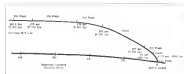
deposit 8,000 pounds on the moon. Future configurations Saturn will have even greater thrust and payload, paving the way for round trips to the planets.

Fastest as these predictions stand, they are the solid conviction of the men at Douglas whose skills have been behind the production of nearly 30,000 rockets, missiles and space vehicles. These include the Thor

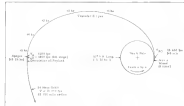
IRBM which has boosted more successful space payloads than all other U.S. boosters combined.

DOUGLAS

MAJOR AIRCRAFT MANUFACTURER
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LIGHTWEIGHT communication satellite designed by Hughes could be boosted into space from a place in a NASA Scout vehicle launched upward from Green Island in the Pacific



AFQEE model suggested by orbital number of satellite provides extra thrust to put satellite into normally synchronous orbit roughly five hours after launch.

you use and in the distance of the earth when the satellite is needed. In its studies of more distant, manned, greater communication satellites of this type, the company is envisioning a two-element phased array which can add another 6 db of gain. A 16 db figure would compare favorably with the gain of a parabolic beam.

Promising Applications

There are several promising applications for the lightweight concept space-stationed satellite concept conceived by RCA and the associates and attached to an actual hardware stage in the Thor Delta version according to Jack Ludwig, manager of the Hughes Space Systems Laboratory here. These include:

- Real-time television video between stations employed in tracking deep space probes. A payload for this could be launched into an inclined synchronous orbit approximately 13,000 miles up by a Thor Delta booster from Cape Canaveral.
- Atlantic-Whole Range communications coverage to augment or replace routes between stations, for example, by a combination of cable and microwave. The Hughes satellite is a

reduced synchronous orbit could do this job.

• Military communications capable of handling the non-secure, but secure, heavy military telephone traffic. This system Ludwig says, would supplement and not compete with the projected Advanced Research Projects Agency-Special Corps Project Advanced.

Over the past year the company discussed and proposed such systems or variations of them to NASA and military agencies. Ludwig said it would not enter into contracts, including international, Telephone and Telegraph Corp., based on the possibility of a joint commercial communications satellite system based on the Hughes satellite design concept. To date, however, the project remains internally funded at Hughes.

4,7775) and an alternate orbit communication satellite is the most useful application for the Hughes space-stationed payload. Ludwig indicates this application may, however, be some years away. In the meantime the company is exploring the high altitude synchronous orbit application. In addition, it will submit a proposal in the forthcoming open NASA competition (JAN. 21, p. 34) for an active

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The program: MAULER, U.S. Army's newest automatic-firing air defense system, involving missile-firing vehicles transported by air and parachuted into battle areas. **Basic Burroughs contribution:** design and production of the miniaturized electronic computer systems which will provide radar data processing and computation for MAULER. Among special design features will be the Burroughs Logi-Med packaging

techniques, to protect sensitive computer components from shock during air transport and parachute drop. **Behind the news:** Still another vote of confidence in Burroughs Corporation's Competence—total competence in computation—from basic research through production and field service to system management. Confidence in Burroughs performance, already proved in such vital programs as ATLAS, SAGE and ALRI

Burroughs-TR

MAULER is being developed by Convair-Pomona, Convair Division of General Dynamics, for AFSDMA, an element of The Army Ordnance Missile Command



Burroughs Corporation

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Orbit Terminology

Among terms employed in Higher Sciences to describe possible communications orbits are:

- **Circular orbit**—An orbit which describes a complete constant altitude revolution about the earth.
- **Equatorial orbit**—An orbit which occurs in the plane of the earth's equator.
- **Free-running orbit**—An orbit with a period of 24 sidereal hours. There are many possible free-running orbits.
- **Stationary orbit**—A circular equatorial and synchronous orbit, is a stationary orbit. The satellite appears "stationary" with respect to one point on the earth's surface because the satellite's speed and altitude (35,785 km) keep it in a fixed station to points on the earth. Thus, synchronous and stationary are not synonymous although a stationary orbit may be synchronous though the reverse need not be true.
- **Inclined synchronous orbit**—Specific example of a non-equatorial, hence non-stationary, synchronous orbit. In this case, orbit is inclined with respect to the equator. The satellite's orbital period is 24 hr. but points on the earth have a changing relation to it.
- **Fixed reference** can be employed in ground terminals in conjunction with the stationary satellite because of the unchanging relation between those synchronous orbiting satellites perspective view of looking stations.

satellite. This probably will be a lower orbit station.

The overall payload in dimensions and its access package are identical for the Thor Delta and Scout versions. The satellite consists of two concentric cylinders, the outer one 18 in. in diameter and 13 in. in length. The outer surface of the larger cylinder is coated by 3,700 glass-coated aluminum cells capable of providing 15 w. electrical power. Around the inner surface of the retrails cylinders are two sets of solar panels which provide fuel for the payload's orbital orientation and velocity control jets and support the solar cell structure.

An outer subpackage or orbital container houses an integrated access package and supports the antenna and an apogee rocket which supplies the final burst of thrust for placing the satellite into a near-circular synchronous orbit. Struts connect the orbital container to the inner cylinder.

Mounted atop the center of the orbital container the antenna folds back for launch into a stowed position at 330-deg angle toward the rear of the rocket.

On launch, ground station signals from the folded position during the launch.

The apogee rocket is attached to the

Space Electronics Corporation creates and constructs a wide variety of advanced electronic systems for the nation's missile and space programs. SEC is now responsible for fabricating the airborne and ground-based electronic systems for the USAF's most recent space booster. In its first flight relying on SEC electronic systems, it launched into successful orbit Courier 1B—the world's first active-repeater communications satellite. The booster:

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Qualified members and engineers are urged to direct their inquiries to the personnel attention of Dr. James Fletcher, president.

POINTS OF DEPARTURE

THE STROMBERG-CARLSON SYSTEMS MANAGEMENT TEAM HEADS...???

We can't give you the details yet, but we can report that Stromberg-Carlson has been asked to head up the development program for a passive reconnaissance network. Stromberg-Carlson was the lead on the strength of its Core Concept of Systems management, which helped get the project off and running in short order... and on its longstanding sophistication in all aspects of advanced electronics and communications, military and commercial.

IN SYSTEMS MANAGEMENT:

We're ready to launch your project as well—now. Because Core Concept maintains a permanent staff of top scientists, engineers, technicians, cost-scheduling and managerial talent, Stromberg-Carlson is always geared up for any problems that arise within the rather extensive parameters of its competence. Seasoned and dynamic, the Core Concept staff can line up contributing, sub-contractor firms and get well

under way on system projects of all types—on the time it previously took just to assemble a systems management group.

There's a very simple feedback for measuring the speed and efficiency of Core Concept. Money. It's expected that Core Concept organization and administration can cut systems management cost significantly.

In what areas are we qualified?

Well, we've worked in radar development for missile tracking systems. We've achieved several breakthroughs in solid-state accuracy and modernization of computer systems. We've had over 65 years in every phase of telephone communications. We produce radio receiving and receiving equipment for land, sea, air and space. And we're right up there in high-speed teleprinters and electronic display techniques. Look to Stromberg-Carlson as a supermarket for systems, ideas and talent—to serve you.



FISHING FOR SUBMARINES...FROM THE AIR. SOME NEW IDEAS FROM S. C.

Efficient detection of and/or targets from anti-submarine aircraft will require new non-acoustic techniques. Stromberg-Carlson scientists think that a research program now in progress has important applications to these techniques. Under investigation are low-frequency electromagnetic phenomena, interplanetary plasma physics, and other geophysical processes which produce electromagnetic "noise."

IN COMMUNICATIONS RESEARCH:

In detection from the air, the signal strength is frequently weak and always decays rapidly with distance. It soon disappears in the ever-present background noise.

Already, several signal processing techniques involving from Stromberg-Carlson were studies have been developed and tested. These show performance gains which promise to offset partially the loss in signal with distance through more effec-

tive discrimination against background noise.

The investigation of geophysical and astrophysical phenomena will include study of electromagnetic background noise at the earth's surface in the frequency region of 0.001 to 10,000 cps, solar radio signals and the interplanetary medium. Knowledge in this field of interest is growing rapidly, and worthwhile scientific contributions resulting from the planned work are almost certain. In the course of investigation, Stromberg-Carlson scientists also propose to determine the relationship between the characteristics of the earth's surface and the low-frequency electromagnetic background and to examine the noise spectrum for types of signals inherent in-



tion.

The program is only one of Stromberg-Carlson's numerous basic research projects currently underway in all areas of electronics and communications.

FOR NUCLEAR REACTORS...MORE HOURS OF POWER EVERY MONTH

With Stromberg-Carlson's new completely solid-state modularized control systems, nuclear reactors put in significantly more operating hours every month. While attending to their main functions—monitoring and controlling power level, rate of change of power level, pressure, temperature, and coolant flow—Stromberg-Carlson control systems check themselves continuously. Malfunctions are rare, but if one occurs, alarm bells ring and the address of

We achieve a unique degree of reliability through 100% use of transistors and keypoint use of solid-state relays. In addition to reliability, solid-state circuits give greater protection against shock and vibration, need less power, produce a much more compact unit. And, most importantly, we reach a new plateau in solid-state operation.

Right now, Stromberg-Carlson control systems are used with Detroit Edison's Enrico Fermi reactor... and will handle the Army's Ice Cap reactor—a portable, skid-mounted unit that will feed power to a New Line station in Greenland.

Stromberg-Carlson systems provide instrumentation throughout a reactor's entire operating range, from the moment of start-up. An overlap of two decades in the source, intermediate and power ranges assures continuous monitoring. Light and compact, these systems can control nuclear, portable, research, or commercial reactors.



IN ELECTRONIC EQUIPMENT:

the offending part is flashed on the annunciator. Even an unskilled operator can then pull the module containing the flaw and plug in a replacement—all in a matter of minutes. Previously, it took hours, even days, to get a nuclear reactor back into operation. But this is merely the speedier phase. More maintenance, but more in the past in reducing reactor down time, is the simple fact that malfunctions are so rare.

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opposite end of the receiver. Overall height of this package from top of the circuit container to end of the antenna socket is 17.7 in.

The integrated remote parking position has three functions:

- Communication receiver
- Continuous signal receiver
- Telemetry transmitter and receiver
- Command receiver

Signal Reception

Long-range radar signals broadcast in the left and bottom of the UHF, as shown on received and visual with a meter oscillator signal. The receiving antenna receives, focuses signals on, plus modulated for power conversion, then amplified as to 50-watt and transmitted in a specially designed Hughes traveling-wave tube, now in development before transmission back to earth. The latter will deliver 2.5 watts per inch 10 ft from a single 50-watt output with 10% efficiency. Its antenna diameter is 10.000 in.

With the exception of the traveling-wave tube, circuitry employs solid-state components throughout.

The same transponder action is used to detect and identify all transmitters and signals which pass the transmitter and receiver on and off. Modulator of a square-wave oscillator in signals from two developed and are received in the bottom of the antenna, provides phase information for firing of the oscillator at 100-watt of the oscillator is, temperature, degree of so readings of natural satellite transmitters can be obtained in the good case terminal. Frequency of a second oscillator 100-kc oscillator which is a function of voltage provides receiver of bottom voltage level.

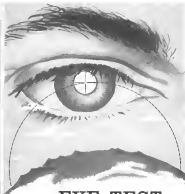
Weight of the antenna package is 64 lb including 1 lb consumed by the traveling-wave tube, 1 lb for the antenna and 64 lb for antenna components. Receiver and antenna cannot be separated for the difference.

Antenna Power Supply

The total antenna requires 15 in. thus allowing a 1-in. antenna below solar cell capabilities. Five pounds of batteries supply power to the antenna during launch and parking of the vehicle and test. The transmitter of a universal communication satellite would be turned off during launch, a total of 60 watts per hour (less power) are.

The package is capable of relying up to 600 hours, or 100 hours, depending on the tolerance channel. It can accept signals from an antenna of ground stations on a frequency division basis. Base band width is 4.5 sec, with channels as 4.5 sec.

For an equatorial launch of a station in satellite, in a light-weight booster back to Earth or perhaps Air Force



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15



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to significant scientific achievement

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SECRETARY OF THE AIR FORCE

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vice president and general manager, laboratories division.

These executives/administrators are now selecting the scientists and engineers who will achieve the mission of Aerospace Corporation: representing the full resources of modern science and technology in rapidly advancing those advances in missile space systems indispensable to the national security.

The functions of Aerospace Corporation include responsibility for advanced systems analysis, research and improvement, initial systems engineering, and general technical supervision of new systems through their initial phases on behalf of the United States Air Force.

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neers the opportunity to exercise their full capabilities, on assignments of national scope, within a stimulating environment.

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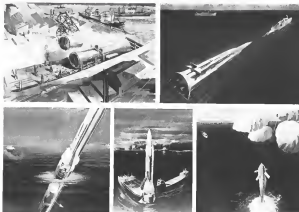
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CONSTRUCTION of the three stages for a sea-launch space vehicle (top, left) takes place in drydock facilities. During at top right, launch pad and space vehicle being lowered to the sea launch area. The launch pad and space vehicle are hoisted to launch position (bottom, left) by allowing air water to flow into a network of the launching pad, some down motion of water. At bottom, the launch pad is hoisted into position. During at right shows use of gunboats and attendants for recovery.

Sea Launch Studied for Space Vehicles

By Larry Bonds

Washington—Interest in moving launch operations to sea is growing in military and civilian space organizations as the use of planned space vehicle boosters increases.

The Army, Navy and National Aeronautics and Space Administration are considering the feasibility of establishing sea launch facilities for large boosters and the concept conceivable could be extended to missiles, boosters and satellites are the major goals involved in shifting to the sea space launch technology.

Several companies have conducted sea launch studies both on their own and with government funds. Some have worked alone and others have teamed with shipbuilding firms to tap their experience. Proposals cover a variety of launch bases including ship-mounted gun ports, submersible launch platforms, heavy launchers and

platforms. Interest centered on the sea floor floating launch vehicle position consideration which can be erected after being towed to sea, and systems for launching from the sea floor.

Three proposed systems could provide sea launch bases for:

- Vertical probes. They could be fired from a variety of locations around the world without the danger of damage as they fell back to earth.
- Low orbit tactical reconnaissance and attack satellites. They could be launched into an 100-200 mi orbit without the danger capability required with flights from fixed land bases.
- Large tactical missiles, such as Thor, Atlas, Titan and Minuteman. Sea launch would offer these missiles and overviews.
- Large space boosters. The sea gunports of chemically-powered boosters such as Saturn and Nova could be launched without the considerable in-

crease of building new land installations.

- Nuclear reactors. Reactor and other sea clear powered reactors could be launched without nuclear hazards to populated land areas.

An Force experts in more development of sea launch systems beyond the study phase soon. With a representative check established for a \$60,000,000 direct booster under Project Phoenix (AW Dec. 5, p. 20), Air Force Ballistic Missile Division is interested in the mobility, the sea launch concept offers such as large space booster. USAF also is considering sea launch for the Air command-and-control satellite, which will be in a 24-hr. equatorial orbit.

Rigid Corp. has had sea launch studies done for USAF by Wald & Smith Inc. and the Delong Corp. Thompson Ramo Wooldridge has proposed a offshore mobile platform.

With its large vehicle programs not yet firm, NASA is interested in the a-

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usually large proportion hold advanced degrees, and LEC's Engineering Services Division keeps them all constantly abreast of the latest advances in the state of the electronics art.

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And Fenwal contributes to safety in flight as beyond the detection phase. Fenwal also designs Explosion Suppression Systems for protecting both military and commercial aircraft. A Fenwal engineer will be glad to assist with your particular detection or explosion prevention problem. Write Fenwal, Incorporated, 1215 Pleasant Street, Ashland, Massachusetts.

lunch concept but has not yet generated its specific requirements. The agency's Navy schedule will be governed by a cluster of large, classical facilities or a smaller, progressive system, and NASA does not expect to produce a launch bay requirement until it develops initial lead of targets will power. Navy.

Participants of the study have been issued to NASA by Cal VAD 2 engineering team with Harbor Boat Building Co. (Dana), Allen Johnson and Alvin J. Hall (AW Sept. 12 p. 177), Kier Steel, American Machine and Foundry, and August General joined with Todd Shipyard.

Numerous advantages for launching it on the base offered. Principal one is economy, since lead capabilities are increasing size, complexity, and expense. Another is safety in case of failure in large classical facilities and later, as their power is added.

In operational terms, the launch would permit the use of smaller guns and ordnance. If a vehicle is launched from Cape Canaveral FL or Vandenberg AFB Calif., a deployable launch bay to be added to the launching facility will be shown, its design plan, from one passing through the launch site to the place of the rocket.

Cost Estimates

Various estimates of the additional cost of drag big launchers have been made, but the minimum estimate is \$5,000. Other estimates run from \$100,000 to \$1,000,000. The cost of the launch bay, which is a major part of the system, is estimated at \$100,000 to \$1,000,000. The cost of the launch bay, which is a major part of the system, is estimated at \$100,000 to \$1,000,000.

In long high thrust powerplants, we high end turbine in the construction and operation of that facilities in state looking within of pillars of a chart must be used for cooking. Why would facilities and towers would be close while in sea testing and launching.

With addition various, the Navy will assess the argument that mobility and access are offered at sea for launching missiles and vehicles vehicles. Lead very much permitted by in cases would have to be considerably hardened for similar protection.

The coming of large business launch a requirement for most sets of construction and handling them. Mobile will be reduced as the launch bay becomes too large to be built at the launch bay plant and loaded to test and launch sites.

One answer to this problem is to use mobile launchers at sea launch sites. Another is to build it near water so its use is not limited to land and facilities and it can be loaded directly on ships to be loaded to a sea launch site. Ships could accommodate the whole vehicle, or at least larger components.



Marconi's offer a complete consultancy and engineering service in the installation of radar systems. All Marconi radar and data handling equipment have been designed for operation into the most advanced air traffic control and defense systems in present operation or contemplated in the foreseeable future. Marconi radar is in constant use in 50 countries.

MARCONI'S

SEA TARGETING SYSTEMS

The Marconi E24 is the most advanced and accurate target radar in the world. It will operate in all weather conditions. It is designed for the control of air search from land or at sea, combining the three roles of Airborne Control, Targeting, Search Control and Long Range Airborne Surveillance. Several systems are now available in use around the world, and continuous research is being carried out to develop improved systems and development of Marconi E24 radar.



cover the whole field



LOW RANGE DISTANCE MEASUREMENT
This portable radar can be deployed in a variety of applications. The Marconi E24 is the most advanced and accurate target radar in the world. It will operate in all weather conditions. It is designed for the control of air search from land or at sea, combining the three roles of Airborne Control, Targeting, Search Control and Long Range Airborne Surveillance. Several systems are now available in use around the world, and continuous research is being carried out to develop improved systems and development of Marconi E24 radar.

of ground radar

LOW RANGE HEIGHT FINDER

The Marconi E24 is the most advanced and accurate height finder in the world. In conjunction with the Marconi E24 radar, it can provide 15 minutes target coverage. The Marconi E24 is the most advanced and accurate target radar in the world. It will operate in all weather conditions. It is designed for the control of air search from land or at sea, combining the three roles of Airborne Control, Targeting, Search Control and Long Range Airborne Surveillance. Several systems are now available in use around the world, and continuous research is being carried out to develop improved systems and development of Marconi E24 radar.

MARCONI

COMPOSITE CIVIL AND MILITARY RADAR SYSTEMS
EXPERIENCE, KNOWLEDGE, RESEARCH

Mr. J. W. Wilson, Marconi Wireless Telegraph Company Limited
Suite 104, 120 Third Avenue New York 17, N.Y. U.S.A.

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THE MISSILE RANGE: Measure of Capability

The missile range today is a vital proving ground for advanced technologies. It symbolizes the state of the art in computer science, physics, chemistry, metallurgy, propulsion, hydraulics, electronics, inertial guidance, communications and every other critical field.

The most critical need of the missile range is to derive system performance reality. This calls for integrated standards of measurement and data handling, and therefore for entire systems and entire installations engineered to that objective.

To this problem Sperry Rand has a logical answer—compatible instrumentation. The scope of Sperry Rand capability,

illustrated above, embraces the whole panorama of the space age. Comparable instrumentation is the principle of precision in missile range measurement, and a plan of action for applying this principle to projects now developing.

For the necessary team approach to missile range technology Sperry Rand capabilities are joined with those of all other competent dynamics which have contributed to make—among them Ford Instrument Company, Kongsberg Rand Union, Viking Instrument and several competent divisions specializing in electronics, electronic tubes and solid state devices. General Offices: Great Neck, N. Y.



AIRPORT-GENERAL CORP. has projected future U. S. space program 30 years beyond the NASA 15-year plan.

more than could track by land or high sea.

Typical of the proposals made to ARCC is that of the Massachusetts Research Foundation. It calls for construction of an offshore platform which would be anchored to the sea bottom after it was towed to the launch area.

There would be plugs supporting an endurance substructure, containing the control center for a launching. Above this would be a launching platform which could be replaced in the event of an accident, leaving the control center undamaged. ARCC proposal specifies about 150 of these platforms to be built after development of the launch vehicle. Cost would be about \$6 million each.

Different Approaches

Another General proposal includes several different approaches to launching it on. One includes is also seen in the ARCC lower. Another would make the entire rig capable of floating in deeper water and being towed ashore when the water is 400 ft or more deep.

In particular, the proposal includes a ship similar to a floating drydock which would carry a vehicle in use in a horizontal position. The station, the launch which would be erected, the ship would be partially submerged, then the vehicle would be launched. The use of this experimental ship would permit control transfer and those planned for the immediate future to be launched.

The principal concept studied is ARCC however is known as PROOF for Platform, Rocket Ocean Platform, which is used to meet all the requirements for launching, towing and

launching very large vehicles. It is especially suited for launching of nuclear rockets. The company says its concept of the station is based on accurate sea state and the availability of submersible quantities of sea water for nuclear shielding.

As proposed PROOF would accommodate a vehicle 40 ft in diameter and 160 ft long. The superstructure would be above the water of high sea. It would be supported by forested chambers below the water faces of each use.

Launches would be by ship. A displaced crane would lower the vehicle, based in a protective cocoon, on deck. After removal from the cocoon, it would be hoisted into the control tube where personnel. Fuel assembly and checkout would be accomplished out of the reach of the weather. After preparation, vehicle would be hoisted to firing position on the platform.

After a normal nuclear launch, or in the event of a nuclear accident which would destroy the platform, personnel in the control area in the basement would be 125 ft below the surface, would be evacuated in a submarine through an airlock. After a normal launch, a number of decontamination procedures would be carried out. Re-construction after a nuclear accident is also only the work on the platform and crane and there would not be the only time contamination that would normally have to be considered at a land-based launch.

Concept is Viable

ARCC points out that its concept is not static. It can be varied for use of vehicles functional capacity and method of operation.

Another ARCC concept, which could be used in conjunction with PROOF or PROOF site another system, would have



GRAPH shows future launch capability with new propulsion systems (AR Dec. 5 p. 16)

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The name used to be Chance Vought Aircraft, and it fit the company perfectly. No other name is more closely associated with aviation's growing years and great hours. Vought aircraft... a parade of over 40 different models... have served the U.S. continuously since 1919. Now, with the Crusader fighter helping to maintain the Free World's border watch, and with a newly developed all-weather version enroute to join the 700 Crusaders already delivered, aviation remains a vital interest at Vought. But today, Chance Vought has expanded beyond its traditional field into other markets both military and industrial. • The Aerospace Division, which supplies the new all-weather Crusader to the Navy and is at work on other aircraft and missile projects, is also headquarters for a company-wide anti-aircraft effort. • The Astronautics Division — deep into studies for manned space flight — is prime vehicle contractor for the NASA Scout

and a key contractor on the Air Force Blue Scout Junior, both research rockets. • An aggressive Electronics Division supplies components and systems to major U.S. defense and research programs. • Vought Range Systems is a world-wide service organization with space tracking, range instrumentation and many other responsibilities. • Vought Research Center funds basic knowledge to all disciplines. • A subsidiary — Vought Industries, Inc. — is the nation's leading producer of mobile homes. • Another subsidiary — Information Systems, Inc. — produces industrial automation and process control equipment. • National Data Processing Corporation, in which Chance Vought owns a majority interest, specializes in business data processing equipment particularly in the banking field. • Now, under Chance Vought Corporation, these diverse activities are associated in name as well as in skills and resources to serve both old and new customers better.



**CHANCE
VOUGHT**



Aerospace • Electronics • Cranes • Range Systems • Research • Mobile Homes • Industrial Automation • Business Data Processing

Solar gas turbine APU starts and supports Army's new YHC-1B jet helicopter



Solar's new Titus T-6BT gas turbine APU enables the Army's YHC-1B Chinook to start anywhere without ground support equipment. It provides the power necessary to start the engines and to operate all hydraulic and electrical systems. The self-sufficient turbine develops up to 80 hp, is only 125 in. in diameter by 35 in. long and weighs 60 lb. Solar APUs may be equipped with an alternator, generator, hydraulic pump, pneumatic compressor or combinations of these units. For additional information write to Dept. 31-105, Solar Aircraft Company, San Diego 52, Calif.

Atmos Co. has staged a rocket concept for supplying a motor or satellite launching unit with propellant (AW Sept. 4, p. 38).

NASA, Air Force and the Navy all are involved in going out that the sea launch is still in the exploration stage. It has fuel however that with increasing use, weight and propulsion complexity, launchers will have to make use of the new ideas. Specific system design

the vehicle toward sea from a remote construction site.

The aircraft motor calls for a foldable system to be attached to the firing end of the vehicle. At the firing site, the system would use fluidity of its fuel and automatically inject the launch vehicle to the correct position for firing.

An extension of this motor reaches along down the sea bottom in a slotted shallow area.

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will have to wait for vehicle development, when their configurations and operating capabilities will be known.

On track tests, Air Force estimates that multiple launch sites designed to 100 to 300 psi would make an attempt to knock them out unsuccessful. Current standards for 10-megaton bursts show that 5 psi structures would be destroyed at 15,000 yards from ground zero. Costs for launching to 100 to 300 psi have not been published. Since Air Force officials have even discussed hardening to 10,000 psi. These site hardening costs could be avoided by using the sea launch approach.

In launch sites, the greatest cost is an accumulation of the facilities. This not only involves high cost but the loss of vehicles as a result of a single critical complex. These losses would be greatly diminished in sea launch operations.



On left is a bearing with a Teflon coating. On right is a seal made of Teflon. Both are used in the T-6BT gas turbine APU. The Teflon coating is used to reduce friction and wear. The Teflon seal is used to prevent leakage of fuel and oil.

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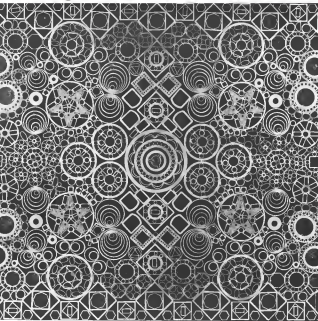


Tios II Satellite Atop Thor-Delta

Tios II satellite observation satellite, launched into orbit recently from Cape Canaveral, Fla. (AW Dec. 5, p. 24) is shown atop a Douglas Thor-Delta rocket launching vehicle before initiation of the nose firing.



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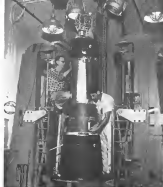
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Watch National Seamless Steel's special Christmas video, *The Coming of Christ*, in color on NBC-TV Wednesday, December 23, 8:30 P.M. EST.

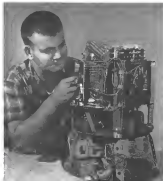
Circle 10 on Reader Service Card



Packed fourth stage and interstage containers of the first successful four-stage Scout are assembled at NASA's Wallops Station, Va., station.

NASA Launches Four-Stage Scout On Developmental Test Flight

Interstage container is hoisted on the payload section of the first successful Scout vehicle. Packed composite USAF radarspace measurement equipment and other assets to monitor flight performance of the fully guided Scout.



Four completely successful stages of the four-stage Scout vehicle carries a USAF payload on its 10th mission to 1,900-m altitude and range of 5,500 mi.



Assembled 72 ft. Scout vehicle is ready for launch at Wallops Station. Vehicle weighs 36,000 lb. and is largest all-solid-propellant vehicle launched by U.S.

NASA Probes Saturn Booster Recovery

New York—No attempt will be made to recover boosters in the initial Saturn test flights, but booster recovery is definitely scheduled later in the Saturn program, according to Dr. Wernher von Braun, director of the National Aeronautics and Space Administration's Marshall Space Flight Center.

NASA was planning to start a new series of full-scale tests of the S-IVB Saturn at Marshall last week in a development program leading to the first test flight next summer.

Von Braun said that recovery will

not be tried in the first tests in order to keep the tests as simple as possible. He said, however, that spent booster recovery will be the next major method to recover, upon interpretation of test costs per pound. Saturn will put one pound of payload into orbit for \$500, compared with \$5 million per pound for the first Vanguard, he said.

Recovery Technique

Recovery techniques will involve use of a control system to orient the casing in a tail-down attitude as it reenters

the atmosphere. After reentry, a cone of drag stabilizes the casing will de-

grade.

Loading system consists of three cargo parachutes.

At 100-ft altitude, solid propellant retro-rockets will ignite to reduce landing velocity close to zero. Spent booster will follow a ballistic trajectory into an estimated 5-mi. diameter area, where a landing ship deck (LSD) will be stationed for retrieval.

New test series beginning at Huntsville, Ala., will use booster chambers approximating those of the flight vehicle.

Two tests of the clustered eight engines are planned for flights of less than 10 sec, and the next will run 100 sec or more.

Each engine will develop 165,000 lb thrust initially, and the system will be developed to that ultimately each will develop 195,000-lb thrust.

First Tests Successful

First series of eight captive tests was completed in June and von Braun said that, since 1967, "recovered" in tests taking the feasibility of clustering large liquid rocket engines.

Current series will use engine chambers with heavier shrouding added to the tail section. Heat shield has been installed at the nozzle throat level, and a flame shield has been installed between the nozzles of the four adjacent engines. Tail will also have installed below the fuel and liquid oxygen tanks, and a lower shield has been added to create the engine down to the level of the flow.

Test progress is being run to develop partial engine performance using 900 test channels in second subassembly on vibrations, pressure, temperature, structural measurements and fuel consumption rates.

Sound Distribution

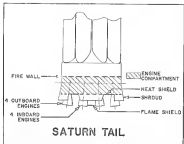
Microphones will be made on the booster, the test tower and in the adjoining area to determine sound distributions caused by addition of the lower shield.

In other Saturn developments, Marshall is evaluating proposals for a ship contract for automated test equipment for the booster stage, and Douglas Aircraft Co. has been awarded a \$35,000 contract to study operational aspects of the second generation Saturn C-2 use techniques.

Douglas study, due in eight months, will examine production, recovery and reconditioning, checkout, static test transportation, launch site operations and facilities and flight evaluation.



FALLERON, a 100-ft-long, 35-ft wide barge that will transport NASA's Saturn heavy stage booster to its launch site at Cape Canaveral next year for its first flight test, arrived last week at the Marshall Space Flight Center, Huntsville, Ala., after a 16-day trip from Houston, Tex. Built by the Todd Shipyard Corp. of Houston, the barge features its own electrical power source, embedded roads, ladders, sleeping for 10 persons.



LOCATION of shrouding to protect against reflected and conducted heat generated in Saturn engine tests is shown in this drawing of the tail section of the booster.



SAC'S MOST UNUSUAL MISSILE

To enemy radar, these are all B-52's. Altitude, performance, radar return and flight patterns confirm this.

But two of these bombers are decoys . . . diversionary missiles to lure the firepower of the enemy away from target-bound B-52's.

Each SAC B-52 can carry McDonnell GAM-72 Quails in addition to its prime target bombload. By simulating the characteristics of the parent aircraft and saturating enemy defense systems, the GAM-72 greatly increases the deterrent potential of a bomber striking force yet costs less than 2% of the cost of a B-52.

McDonnell is now delivering GAM-72 missiles, launch gear, support equipment and bomber controls to Strategic Air Command operational squadrons.

For illustration suitable for framing:
writer Dept. 86, McDonnell Aircraft
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Advanced research teams and continuing product improvement studies assure highest reliability and performance of all systems and components. The Company's 25-year history encompasses an unrivaled scope of varied analog and digital computers, a background which has produced many industry "firsts" and further demonstrated that Librascope means leadership in computers.

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- 4—CP-300, 3000 word drum memory
- 5—BPC-4000, 10,000 word recent loss storage plus modular delay line memory for working storage
- 6—MARK 36, 115 word drum memory
- 7—AIR TRAFFIC CONTROL, 4000 word core memory, plus 250,000 word modular drum memory system
- 8—LIBRA/TEL-1000, 1000 word drum memory
- 9—BPC-4000, 1000 word drum memory
- 10—MARK 100, 4300 word drum memory



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8—LIBRA/TEL-1000, 1000 word drum memory

9—BPC-4000, 1000 word drum memory

10—MARK 100, 4300 word drum memory



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For corrosion resistance. "K" Monel alloy is the equal of Monel® nickel-copper alloy. It withstands a wide range of corrosive environments—including sea water, both warm and cold; acids and alkalis—at normal and elevated temperatures.

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"K" MONEL®



MISSILE ENGINEERING

Ship Provides Precise Missile Tracking

Cape Canaveral, Fla.—Absolute precision in missile measurements down the Atlantic Missile Range will be provided by the newest USAF downrange vessel, *Twain Falls Victory*, among the missile's launch stand as the reference point for the tracking operation.

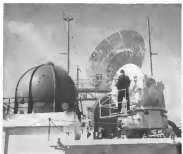
To perform precision tracking, *Twain Falls* is fitted with AN/FPS-16 (track, up) and SPN-5 (noncoherent radar, NTC) aerial platforms. Mark-19 gyro compass, UHF transmitting and receiving antennas and high frequency LORAC (Long Range Accuracy) data processing equipment. The ship will begin operating by mid 1963 with flight tests of the Ames solid-fueled Polaris surface-to-surface missile. Range of the vessel will be about 300 mi, but this can be extended without difficulty when more downrange geographical points or additional LORAC sites are more precisely located for the ship to position itself.

Presently, each land-based tracking station has made absolute (three-dimensional) measurements, within an error of 1/2 inch (10 ft. per 100,000 ft.). *Twain Falls* is expected to begin operations within 1 mi. and improve with time. Biggest advantage of the vessel is its ability to move into viewing angles not met by requirements of different programs. USAF also feels that quality of tracking data should improve with the vessel which problem should be considerably alleviated by processing more shots toward open sea. LORAC sites on which the *Twain Falls* will position itself, have been located by first-order coast and geodetic surveys. Two networks, one comprising sites at Jupiter Fla., Grand Bahama Island and Castro Co., a Bahama bank island, and the other including Carter Co., Great Smoky and Hatteras, will be down here later developing hyperbolic patterns. Fluorescent around the vessel will read the shifts between lines of the patterns and down passively computed relationships between lines and longitude and latitude. The *Twain Falls* will be able to determine its position within 30 ft.

Radar operation of the *Twain Falls* consists of two modes—acquisition and tracking. Land-based systems will first pick up the missile's flight on their radar and transmit azimuth, elevation and range data to the ship through radio links. With this information, geospatial trajectory loops and knowing both its position and the position of the launch stand (this determined by first-



TWAIN FALLS VICTORY, newest USAF downrange vessel will make absolute measurements of missile trajectories. *Twain Falls* built in 1941, is 491 ft. long with a 67 ft. beam.



ENGINEER checks out precision tracking AN/FPS-16 radar aboard *Twain Falls*. Angular tracking data of the missile is converted by stable aerial platforms in some twenty seconds.

order coast and geodetic surveys), the FPS-16 will search and it locates the missile. Once located, the radar will lock on its tracking mode and the data fed into a computer.

The NTC aerial platform records the path, roll and yaw of the ship and the, rigidly mounted radar platforms. This information is also fed into the computer, where data processing converts radar angle data into angle data from the ship's platform. Corrected in-

formation is then stored in magnetic tape.

SPN-5 noncoherent radar is used for impact location and is similar to current band GCA radar.

Corrected tracking data will be transmitted to overhead displays, directly on UHF transmitters and flows back to the Cape, changing the contents of the ship's return in part.

Total cost of conversion, including all equipment described above, was \$10



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Bendix Computer Division
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million. The American World Veterans' Council (AWVC) Division was required for integration of all services (and the road with Electric Boat Co. responsible for installation of the entire installation system. Additional work and shipbuilding for AWVC. AWV did the concrete work.

Even jobs will come a crop of up previously 66. The American will provide a ship operation manager, the weather observation and how supply technicians. RCA will provide about 30 technicians to operate the radar and maintenance.

PRODUCTION BRIEFING

Food, Machinery and Chemical Corp., San Jose, Calif., has received two contracts totaling \$494,000 on the Master air defense control system from Army Ordnance Corps and from Coastal Process, general contractor in the system. After several calls for design and fabrication of lightweight modular vehicle to carry the Master Coastal contract is for design and development of pod assembly for the mobile vehicle.

Lockheed Martin and Space Division plans a \$4 million expansion program consisting of a 77,500 sq ft engineering and laboratory building. Work on the project is scheduled to begin early in January and the building is to be ready for occupancy in June.

Propulsion Development Laboratories, Inc., has received an order for 144 beam-mounted pilot tubes for the Northrop T-38 Talon supersonic jet trainer. The \$200,000 order from North American Northrop Corp. brings to 253 the number of units ordered in the last 90 days. Propulsion Division of Propulsion Laboratories Inc. will manufacture the pilot tubes.

Armstrong Defense Machinery Inc. contracted with South Aircraft Works, Inc. (Kearney, Neb.) for 15 South 291 type ground support and engine planes at and at around \$2 million. Defense will begin next spring.

Grumman will supply the SA-16 Avenger amphibious with a separate, acoustically detection (ASD) tail streamer, sonar beam, an inventory, radar and electronic communications equipment for NAIC in submarine warfare mission. The SA-16 is being produced by Grumman through the U.S. Air Force under a \$1,400,000 Military Avenger. For good contract.

Chance Vought Aircraft's Electronics Division has received a contract for radio consoles, receiving nearly \$100-

\$80 from U.S. Marine Corps. Though 10 ft. and occupying less than 1 in. ft. the consoles will be fitted to ground-based radar. Data has been sold previously for various applications in Navy aircraft. This is first ground-based, various applications of Chance Vought design.

Air Force will install an AN-128 40 track log radar at the 13th Air Force 13th Air Force Warning System Station a reduction for various reasons from the three radar units planned. The AN-128 is being built by the Air Force and will be used to construct of new buildings.

Collier-Kelco Co. will erect a 51 ft. antenna erecting tower at the Redwood facility near Dallas. The New building will contain 117,000 sq ft of floor space and is scheduled for completion Aug. 17, 1961. Construction is being handled by Alpha Corp., a Collier subsidiary.

Northrop's Northrop Division will attack some projects for work on the North American X-15 and atmospheric research plane. The X-15 is being built by Northrop and is scheduled to fly during the first half of the year. The X-15 is currently powered by a turbojet engine (J59) powered by a turbojet engine (J59) powered by a turbojet engine (J59).



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Polaris A2 at Cape Canaveral Site

Just North of the Polaris A2 test flight, which has been test fired at Cape Canaveral, Fla. (AW Nov. 14, p. 34), is shown on stand. Missile flew 1,600 mi and its Aerojet General second stage at 30 m. range and second boosted pounds lighter than A1 first stage (AW Nov. 7, p. 27). Baker Polaris A2 carrier is lowered into a launch tube on the USS George Washington submarine, now on patrol duty (AW Nov. 11, p. 29).



EQUIPMENT

Supersonic Transport Checkout Studied

New York—Use of automatic checkout equipment to monitor supersonic transport systems in flight and to automate their maintenance on the ground will require change of the system from the ground up with checkout concepts built in, in small, according to members of the American Society of Mechanical Engineers who met here recently.

Computer-aided checkout systems to speed trouble-shooting and maintenance of the highly expensive and complex Mach 3 airplanes will be an essential accuracy participants in the ASME session agreed stressed.

The engineers indicated that automatic checkout could have improved the utilization and maintenance economies of current jet transports. But systems design went ahead without provision for such an approach and it is too late to shift.

With the supersonic transport, however, where a saving of at least a day on the ground would be worth \$4.5 million a year in the airline operator, the designer must provide automatic maintenance to match flight performance according to two Conway experts.

Universal Tester

Use of a single universal type tester for checkout and trouble-shooting was discussed in a panel presentation by Eric R. Wink, aviation design specialist of Conway and Charles L. Hulse, Conway transport system development manager. "This tester might be the rest of a lifetime."

Heart of the checkout system is a digital computer of the type used for control and data processing. Operating under its control are stimulus generators and measurement transducers continuously integrated with the actual

phenomenon to be subjected to the system and self-diagnosis. The device could complete a comprehensive ground checkout in a few minutes, including built-in tests where desired.

Use of an airborne, and also airborne, according to the Conway specialists, then airborne test support at all times. The in-flight test would be part of an integrated system keeping the crew constantly informed of aircraft system status.

In convergence, the computer could indicate structural failure and adjust the plan of the structure for further action.

Along with the "design for maintainability" program using computer tech-

niques, the Conway engineers stressed the need for a "design for reliability" program in building the supersonic transport. Based on the standard reliability principle, this program would involve the use of a reliability model programmed in a digital computer. "Basic model analysis of each aircraft system is made in a closed loop operation where vibration characteristics are fed back into the design and the process repeated until reliability objectives are met. With this technique, the equivalent of thousands of hours of system operation is analyzed before the system is constructed for use in the airplane."

These reliability and maintainability programs are closely related to achieving optimum airplane systems including their logical structure and compatibility with data status and checkout procedures. An important consideration in packaging of the aircraft system components should be grouped into self-planned, logical subassemblies or modules.



United Orders Delta Dual-Image Simulator

Dual image visual flight simulator for use with Douglas DC-6 simulators has been purchased by United for Ames Research Corp., Northridge, N. J., for use at United's Downsville, Calif., training facility. Provides additional real image scenes in projection. System consists of a closed circuit television system and a belt on which approach and descent light patterns are depicted with fluorescent paint, activated by ultraviolet light. Red screens around the DC-6 simulators at relative speed of which the simulators in "home." In the cockpit are W. J. Smoak, left, United's simulator training manager and Don Sherry, United flight instructor.

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AVIATION WEEK, December 10, 1945

multipurpose digital converter. Ideally, most conditioner testing of these systems will be done during flight. Systems will have built-in self-test features and testing will make use of these features as well as of other portions of a system available should the need arise. The program must provide for isolation of subsystem failures to ensure stable results.

When malfunctions are detected by the confidence tests, the tunnel will be closed again to initiate the shift to an interchangeable unit, which will be replaced by putting the airplane back into the available status.

In a typical airborne test system, the digital computer at the center of the system is the same computer networked to perform navigation, terrain control, collision avoidance and other computer tasks for safe and economical flight. It will be available for the test program on a time-sharing basis. Because there will be periodic functions for the computer during flight, a tape recorder will store checkout data for analysis.

Military Services

Automatic checkout equipment for military aircraft was designed by R. G. Lohmann, of PRD Electronics, Inc., who reported that two actual applications will be made on the WDF-1 and A1F-1 aircraft.

The WZ-1's twin-engine turboprop plane uses a primary electronic circuit installation integrated with the aircraft electronic system. This plane carries about 60 tons of electronic equipment for its AFM work. Lockheed.

The airborne checklist system will provide continuous automatic monitoring of the APW equipment while it is operational. It eliminates 90% of the equipment workload on the aircraft crew. In effect, the checklist system will increase the aircraft gross weight by 13% and is only 2.2% of the weight of the



Thermionic Converter

Exponential thermionic converter, one of two units recently delivered to Air Force by Thompson Ramo Wooldridge is associated with Plasma Electron Engineering Corp., Cambridge, Mass. TEW has USAF contract to build experimental vacuum and vapor type thermionic generator capable of producing 150 watts of thermal power.

equipment being checked. Likewise,

In the case of the ATEA, checkout equipment is on the ground because of space limitations on the aircraft. The system comprises four carts, one containing the test raster which operates with one, or more of the other carts to perform the system tests.

The author's testimony viewpoint was expressed at the ASME session part of the seminar annual winter meeting, by William Lafferty, vice president, engineering of American Airlines.

Leftover and volunteer jobs could use shared automated maintenance

without too complex of checkout equipment designed he said, was simply an extension of some of the equipment used already in the arbore—the gaskets, valves for piston assembly for example or the air breathing gas signal lights. But a gross need in systems design, Rutherford said, was for reliability in the first place. “If things were built right in the first place, we wouldn’t have to check them so much in the second place.”

Any ground detection system for air-bus use, Lichten and said, should be designed so that relevant information could come to the trouble-shike out and reduce a



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port and let the airplane go on its own. There is a component in use for lapel microphones and construction of valves and units must be consumable without interfering with connection to neighboring units.

Edwards suggested that the real danger factor is clearance within flight deck from standard turret design for equipment transport which is still a cosmetic problem.

Regarding the equipment transport, Edwards said such an airplane might be difficult to make even a glow in the dark of its progress in flight at the present. The B-70 will provide exposure for such a program he said, which might get under way about five years hence.

Shock Device Tests Near-Miss Reaction

Shock conditions simulating those of nuclear thermonuclear attack have been built into a new spring shock machine by the American Laboratory, Division of American Electronics Inc., California. Cold Machine will test reactions of launch cranes at loaded ballistic attack sites to various shock

levels and their ability (1) to remain seated on striding and (2) to perform complex tasks during and after shock. In all hardware tests, Ames and Menzies also must face very high acceleration from long shock duration. High acceleration shocks caused by nuclear attack would be transformed into lower g-shock levels, but with high amplitude, low frequency, long duration and consequent displacement.

Tests conducted at American Laboratory plant will determine how launch cranes to shock frequencies and duration. Other tests include seismic isolation, pressure, blast waves, transients, shock, vibration and balance compensation.

Lycoming Receives T33 Follow-On Award

Production of the Lycoming T33 gas turbine will continue under an \$8.6 million Air Materiel Command contract. The contract award, made by the Aeronautical Systems Center, Wright Patterson AFB, to Lycoming Division of Aero Corp., Stratford, Conn., covers turbo-propeller engines for the Army's Bell UH-1H helicopter and the Army's T33 engines for the Army's Greenham AD-1 Helicopter.



SUBJECT long subject on shock machine at American Laboratory, California. Cold Machine will test reactions of launch cranes at loaded ballistic attack sites to various shock levels and their ability to remain seated on striding and to perform complex tasks during and after shock.

ANTENNAS

AS ATLAS SPED 1000 MILES for a Free World distance record, the US Air Force ATLAS Radio Command Guidance System precisely guided the missile into correct trajectory, then instantly cut off propulsion at the exact combination of position and velocity needed to hit the target.

THE FIRST WORLD'S MOST ACCURATE RADAR ANTENNA for missile guidance was needed to precisely transmit signals from the system computers to the ATLAS missile. This tracking antenna required an almost development effort for precision by General Electric's Ordnance Department under contract to the G-E Defense Systems Department. The result—a series of design and manufacturing breakthroughs in the missile radar antenna surface.

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* Patent Pending

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MATRIS board containing one bonded transistor is placed into environmental chamber for life tests of accelerated conditions. Components manufacturers, Fairchild Semiconductor Corp., hopes to bring reliability of all components up to high level being reached for the MATRIS.

small portion of the components and their testing. The component supplier bears the mounting expense in payment for the component reliability program. The program by itself will ultimately be able to shoulder alone. Of course, each manufacturer is being paid additionally for production quantities of their components intended for MATRIS.

Participation in the MATRIS program gives each supplier an opportunity as one part of it, eventually meeting all its components to the MATRIS level. Components account for a major portion of the cost of MATRIS and some control systems because of large numbers required and the extreme low cost of entire assembly.

Transistor and Diode Sources

Besides their 18 Autotronics plants to bring other companies into the program is second source for transistor (now made by Motorola, Fairchild, Diodes, Transistors and General Electric) and diodes (supplied by Pacific Semiconductor and Transistor). Two companies—Cicotte, Texas Instruments Fairchild and Transistors—are under consideration as backup supplier for the small solid state component in the system, a silicon computer diode made by Pacific Semiconductor. Transistor second source will be selected from another group of 10 or 12 semiconductor companies.

Manufacturer components must reach final reliability goals in one ascending time and achievement phases through out the 15-month program. Suppliers have met the first several phase goals according to failure rate versus reliability curve projected as part of the program. For example, Pacific Semiconductor which provides three types of semi-

conductor diodes for the program, including the extremely small computer diode actually reached these levels.

• **Computer diode—Insulated failure rate** of 0.0007% per 1,000 hr. Final goal is an annual failure rate of 0.0002% per 1,000 hr. Higher reliability goal of any MATRIS system component and a reduction is a factor of 100 from the program's estimated failure rate. The present figure is a factor of 33.3 improvement in estimated rate.

• **High conductance diode—Insulated failure rate** of 0.002% per 1,000 hr. Final goal—0.001% per 1,000 hr.

• **Low leakage diode—Insulated failure rate** of 0.002% per 1,000 hr. Final goal—0.001% per 1,000 hr. The preceding failure rate figures are at 90% one failure level. An acceleration factor of 100 is assumed in each case. Similarly, Motorola reports it is up for two a final goal of 0.0007% per 1,000 hr with the present system pay transfer to supplier to Autotronics. Another supplier, Fairchild Semiconductor Corp. has advanced reliability of its MATRIS units below transistor of a comparable price.

What the stringent reliability objectives of the Autotronics program require is, shown in one way in an example cited by Manuel Mises, research control engineer at Pacific Semiconductor, Inc. If every component of a typical large TV receiver was to use the strictest mean-to-failure rate as-

sumed of PSI's silicon computer diode, Mises explains, it might operate one ten-millionth without failure for 21,000 years.

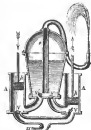
Improved reliability of components for the program results from both better processes and better screening techniques. Processes are continually improved with failure analysis of faulty components found at different test stations in the product flow from manufacturing to assembly, at the supplier's plant and at Autotronics. Sometimes screen is applied to production control practices and the results are entered. Reliability there is obtained through control, not change.

Product Flow

Typed steps through which components pass at the supplier plant and into Autotronics are indicated in an accompanying drawing based on product flow at PSI. Diodes, fabricated at the company's diode and silicon plant, are brought to a separate 40,000 sq. ft. location where samples are selected. It is there they meet MIL specifications. Here diode samples undergo two series of tests, one for all samples in order. One group is taken out for testing, the other for screening and change. In one test the diode is subjected for 50 sec. and should standing of the junction, an anticipated possible failure mode, it appears as shifting of the one characteristic, noted on a scope. Top of the diode is repeatedly struck, another test, resulting in a change in the forward characteristic (in the event of failure) because the failure mechanism is a movement of the silicon due to shock. If a lot doesn't qualify, it is called to inspect, potentially available units. Samples are put through a second series of tests, longer in duration, including 10-day moisture resistance, thermal stress and operation under electrical load. In the moisture test, one test the diode is subjected to alternate hot and cold cycling. Parts samples which exceed the company's reliability testing experience level, ending failure rates between 0.1 and 0.01% per 1,000 hr. of operation, are coming to PSI (enroute).

Components successfully arriving at this point are available for use in the test stations as candidates for the MATRIS system. Some of the performance manufacturers, like Motorola, have separate production lines for MATRIS components although at Autotronics Mises says the same production and process control techniques are applied to all MATRIS production. Chances, like PSI and Fairchild, select MATRIS components from their normal production line.

Manufacturers component capabilities then undergo 100% testing including vibration shock, thermal aging and no-



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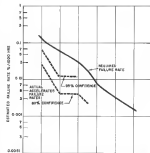


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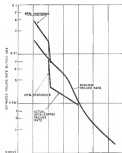


INSTRUMENTS

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ESTIMATED failure rate of several component types applied to Antonov for Minuteman ICBM guidance and control system. Rate varied failure rate of basic low-temperature component data, most widely used component in the system, model 9-9979, per 1,000 hr. of operation based on assumed acceleration factor of 100 (left). Predicted life after translation similarly one ahead of scale as of this work for assumed acceleration factor of 75 (right).



for both tests. Compiling all tests, components are selected in special tests for shipping to Antonov and subject to periodic each component data in statistical characteristics of each component to accompany the component tests to Antonov.

Before shipping to Antonov, at three points during the course of the program, batches of components are removed for a special series of tests, tests which are reported as follows to the program. These tests include:

- Failure rate during carrier to be used as operational data.
- Acceleration with a series of following program of the program in detail.
- Correlation between actual component failure in use and under acceleration. When this is known, a small sample can be used to accurately predict failure rate for an entire lot.
- Tests for failure diagnosis. This is needed a byproduct.

In many tests, samples of components are placed on life tests at different temperatures, voltages, currents and power above and below, usual operating conditions. Charts showing number of components expected at these parameters is in matrix form. Number of components is selected to screened optimum operating conditions for the component.

In first series as often is made to determine weakness in air, in the component, and to find failure modes in the component. From results of this

first series the actual acceleration factor should be found. Second series is tested under environmental conditions which Minuteman is expected to encounter and the third is reported to failure, demonstrate the failure rate objective. Numbers of components tested at each temperature and power differ within each matrix and from component to component. For example, will test 9,800, 9,900, and 10,000 in three matrices for its type, temperature, and 9,800, 9,900 and 10,000 for power. A total of 114,000 components.

About 75% of the matrix components Antonov estimates, will find that was back into the flow of components for the Minuteman missile.

Component Rejection

At Antonov's inspection are tested and a small portion are long life tested. Components which fail to pass within acceptance tests can be rejected. In tests, should a batch of components fail to pass within series of acceptance tests, 4 months shipment can be reported. Among others, Antonov's program requires, by component class, correct, rejection by amount of change in specified period. The failure is a plot indicating the distribution of component values around a total value. Consequently, a batch of material for rejection, which quality in all respects may degrade in unusually high percentage whose values group into the upper

reference level. This might indicate a potentially unreliable failure condition. Similarly the rejection by amount of change plot might indicate variation in tolerance after a period of time, likely in one direction but still within acceptable limits. This, too, might be a design signal.

A vital feature of the program is failure analysis effort. Each antisubmarine mission is a skilled group of professional people—physicists, chemists, metallurgists and engineers—to study mass of component failures. At 12,000, for example, this group, called the failure analysis, is composed of representatives from every area with in the company. Its function is to track down unusual phenomena or failures, but cannot do this without a structured

The response of steps for failure as above and corrective action at Antonov follows. Quality control group receives failure components and makes preliminary electrical analysis. The parts are then passed along with failure analysis team to engineering where components undergo a standard sequence of about two dozen tests, including mechanical opening the unit, subjecting it to chemical, spectrographic and photographic analysis. A team is finally assigned indicating failure mode, symptoms and required corrective action.

The close working relationship between Antonov and its various suppliers is quite unusual. Each supplier must maintain a program plan and sub-

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TIROS II—Improved experimental weather observer—follows TIROS I to provide man with new and more comprehensive views of earth's ever changing weather patterns from its vantage point some 400 miles in space. The new, more definitive pictures and data it gathers and returns to earth are providing a ground work for new giant strides in meteorology and long range weather forecasts.

TIROS II satellite like TIROS I, was designed, developed and built by RCA's Aero-Electronics Division for the National Aeronautics and Space Administration. It includes all the equipment of TIROS I—TV camera, tape recorder, TV transmitter, command receiver, timing mechanisms, beacon and telemetry equipment—plus many new and improved devices. Chief among these are:

New scanning and recording beta-beta scanning device—the second in NASA to achieve and record the first in orbit of the earth and to clear over 4000 line elements in visible wavelengths.

New Regulus Scanning Device—a revolutionary device to cut down on the effects of the sun's rays by using TIROS II and constant remote activation of the device and to be tested soon in orbit.

New video improvement circuit—to help eliminate extraneous noise from TV pictures TIROS II makes to earth.

New automatic or digital-to-beam—to convert recorded analog to digital video and output.

Improved beacon receiver and new light receiver—to give better weather information to earth through use of TV and the photo relay and radio.



Ground station for TIROS II was designed and developed by RCA. This includes the primary station at Fort Monmouth, N. J., the two Puerto Rico relay and the backup station at Prime City, N. C., and Cape Canaveral, Florida.

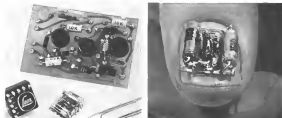
Many of these outstanding improvements were designed, developed, tested and incorporated in TIROS II within the short period of time since TIROS I was launched. It is an example of the kind of dynamic capability that is available to you in RCA's Space Center by simply contacting the Marketing Manager, RCA Aero-Electronics Division, Princeton, N. J.

If you are interested in participating in this challenging new effort contact the Employment Manager, Aero-Electronics Division, Defense Electronics Products, Princeton, New Jersey.



The Most Trained Name in Electronics

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Voltage Amplifier Realizes Size Economy

Miniature version of three-stage voltage amplifier achieves considerable size economy as shown before and after encapsulation (left) below original version. Small amplifier operates from 25 v d.c., draws only 10 ma., has output impedance of 1,000 ohms and nominal gain of 40. Miniature version is fabricated by fully controlled etching of film resistor on one side, and metal valued capacitors on other side of glass substrate. Drives and control functions can be mounted on substantially defined holes of substrate for connections between modules and capacitors. At right, two 1500 pF output capacitors and several diodes are shown mounted on substrate of miniature three-stage amplifier. Solid State Physics Laboratory of Los Alamos, Los Angeles is responsible for development.

and provide reports to Astronauts. Over a month a group of Astronauts administrative and technical people hold what frequently amounts to an all day technical discussion, or TD, meeting at the supplier's plant. At these meetings, reports by personnel from both organizations detail various problems and needs of the entire program. The exchange is usually frank. It concerns specific individual equipment concerned with some specific problems relating to the program plan book and both between Astronauts and the supplier. All facilities and processes at the supplier's plants are under constant supervision by visiting Astronauts engineers and trained technical personnel (authorized by the guidance assemblies at each supplier's plant).

An integral part of the program is extensive training and evaluation of personnel from production workers through management. Astronauts board production units assigned 1957 after a worker orientation and TV presentation program begins. At PSI a status action of the program is presented once a month. Training involves charts and visual aids are employed.

The program manager reports to the company's management on the program's progress, problems, and remaining tasks. The information is passed on the staff in a sequence of meetings depending on the level of activity. Monthly reports to production workers are held in with Astronauts meetings. An incentive for the company is a company representative explains the importance of national defense and its

role after for training and orientation of workers. Various accurate information is also employed. At Fairchild, special staff of work, technical, an organized for workers with excellent attendance records.



Radiation, Inc., Builds Bullpup Simulator

Flight characteristics of the improved Macho Bullpup missile are incorporated into radiation simulator built by Radiation, Inc. Bullpup appears as a key on the scope picture-viewer then attempts to guide the missile to the target at the center of the screen through a control unit. Scan, problems, such as shift in target bearing through an programmed into the simulator. Resident devices (not shown) interconnect display viewer's nose detector at condition of each simulated scenario.

RCA companies—ASA for the success of project TIROS and their many other-making accomplishments.

Engineer inspects Styroflex® cable installed
on an antenna array at one of Pacific Scatter
Communication System stations shown at right

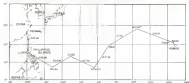


Over 40 miles of *Styroflex® Coaxial Cable* help assure

More than 300,000 feet of Styroflex® coaxial cable are in active use as balanced antenna feed lines in the recently completed Pacific Scatter Communication System stretching from the Hawaiian Islands to Okinawa. This trans-Pacific system, one of the largest and most advanced of its kind in the world, uses ionospheric and tropospheric propagation techniques that produce over 99% reliability. An important part of the Strategic Army Communications Network (STARNET), the system was designed, developed and constructed by Phelps Dodge Communications Engineers, Inc. for the U. S. Army Signal Corps.

Each of the nine stations in the network is equipped with the same major component parts—transmitters, receivers, multiplex terminals and antennas. The cables used in the 300- and 400-foot antenna arrays range from 3/4" jacketed Styroflex® cable to 3 1/2" jacketed Styroflex® cable. About 7,000 feet of 1/2" jacketed Fluoroflex® cable is also used in the system. The Styroflex® cables were spliced in the field by an infrared Helarc welding process to assure noise-free connections required for successful dispersed antenna operation.

The extremely low inherent noise level and low attenuation of Styroflex®—together with the air-



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reliability call for a cable with low loss and high reliability, investigate the successful record of Styroflex®
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Military Products Division

Circle 6 Reader Service Card Display in September

AERONAUTICAL ENGINEERING

Continental Tests Light Turbine Engines

By Barry Tully

DETROIT—A front-drive free turbine engine developing 500 shp, significant Continental Aviation and Engineering Corp.'s entry in the light turbine field. Available in turboprop and turboshaft configurations, Continental Model 217 turbine (AW Sept. 5, p. 31) is aimed at both military and civil markets. Applications include helicopters, light VLOS, aircraft and proposed turbo-prop business aircraft.

The prototype Model 217 is now undergoing initial test runs at the engineering headquarters of Continental Aviation in Detroit. The 16-hp qualification test of the engine is slated for April, 1981. Production will be in Toledo, Ohio.

Continental reports that the engine has met its design weight goal of 210 lb, far the turboshaft (turbo-prop 250 lb).

Future goals to be met are 500 shp on takeoff with 667 shp at sea level standard conditions. Normal rated power at sea level would be 475 shp. At sea level on a 1000-ft. gear, power would be reduced to 415 shp on take-off and 326 shp normal. At 6,000 ft. on a 950-dia takeoff power would fall to 357 shp and normal rated power to 265 shp.

Continental says that it selected the 180-hp power rating of the engine after studying the requirements of proposed turbo-prop business aircraft. This study indicated that a smaller turbine would not provide sufficient thrust, performance and would be limited in stretch potential.

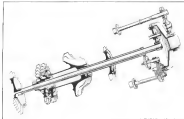
Powerplant Feasibility

The Model 217 will be mentioned as a powerplant possibility in some proposals for a larger version of the Army's light observation aircraft helicopter program. In this connection, the company-generated engine beats the military designation, T75-F2 (turbo-shaft) (AW Sept. 25, p. 85).

The company says that the turbine's development was not predicated on military sales and it expects commercial sales to drive the project. Price, fuel, based on volume production, is about \$13,000 per unit. Prices and figures prior to production tooling are difficult to predict, however. Continental is confident that its Toledo production facility will be able to reduce production costs. As an example of this, the company cites the J59 engine which



CONTINENTAL 500-shp Model 217 turboshaft engine is expected for years of growth and eventual all-weather development. Turboshaft engine dry weight is 210 lb. The rotating components of the front-drive, free turbine engine (T75-F2) are depicted below.



PIONEERS JOIN FORCES...

In July of 1960 Mr. Sherman Fairchild and Dr. Allen B. Du Mont, shook hands on the merger of Allen B. Du Mont Laboratories into Fairchild Camera and Instrument Corp. The Du Mont Military Electronics organization is now a Department of the Fairchild Defense Products Division.

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- 1920—Infrared shutter for aerial camera
- 1925—Electrical apertures designed into aerial camera and first fully automatic camera
- 1931—Precision cathode ray tube developed
- 1932—Development of complete oscilloscope
- 1937—Long persistence tubes used in radar displays
- 1938—All electronic television set marketed
- 1942—Developed all-electronic lead computing circuit
- 1944—Developed and produced aerial radar reconnaissance recording system
- 1945—Developed three axis gyro and servo controlled stabilization system
- 1946—Integrated automatic aerial camera and multi-aim control system. Rapidfire shutter introduced
- 1948—Developed reconnaissance camera with built-in ground automatic exposure control and fine camera control system
- 1950—Developed high security aerial reconnaissance system
- 1960—Fully automatic tactical photo transmission system

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redesign a new gas induction fan, \$70,000 to \$150,000 within a 2,000 cost performance run.

The Model 217 turbine is an original design, unlike the J69 which is built under license from the Turbofans Unit. However, Continental has close engineering ties with the Turbofans unit, however and the 217 bears a resemblance to the Turbofans Auxiliary (referred turbine design).

The two-stage Model 217 features a straight-through flow pattern with an axial and a centrifugal compressor, a two-stage gas generator turbine and a single-stage axial power turbine. The turboshaft (Model 217-234) and the turboprop (545) versions of the engine employ identical aerodynamic/mechanical components. The engines differ only in the speed and location of the output shaft. The turboshaft engine has a 5,000-rpm output shaft and the propeller version a 1,300-rpm propeller shaft drive.

Gas Generator Section

The gas generator section of the Model 217 consists of a transonic axial compressor stage, a centrifugal compressor, a rotating fuel distributor and

Model 217 Specifications

Takes horsepower (sea level)	500 shp
Weight (turboshaft)	219 lb
Weight (turboprop)	230 lb
Engine shaft speed (rpm)	5,000
Output shaft speed (turboprop)	1,300 rpm
Specific fuel consumption	0.67

the two-stage turbine mounted in a ducted structure housing the transonic compressor component. The axial compressor is machined from a stainless-steel forging. The centrifugal compressor is fabricated from steel forgings and forms part of the main shaft structure to which is attached the radial fuel stage.

The two-stage axial turbine is connected to the main shaft by means of cross couplings. The turbine shafts are connected to a central belt driving at the rear shaft of the engine. The main gas generator rotor is supported by a thrust ball ball bearing at the compressor end and by a roller bearing at the turbine end. Both bearings and

the axial compressor rotor bearing are mounted in hydrodynamically damped spring supports.

The free power turbine is supported by two ball bearings, one of which is hydrodynamically damped to reduce its bearing transfer.

A long shaft transmits the torque from the free turbine rotor through the gas generator shaft to the induction part of the front of the engine. The induction part designed to handle 600 hp, consists of a high-speed air gas spool, driven from the free turbine disc shaft drive, stationary planetary gears and a ring gear which is connected to the output shaft.

On the turboprop version, a two-plus planetary gear is required to convert 1,300 rpm to the propeller shaft.

At takeoff power the power turbine will turn at 54,000 rpm at sea level under standard conditions.

Static Layout

The three features of the engine follow that of Continental's J69 turboprop. The engine weighs 219 lb, located on the induction disc housing. To the rear of the sections are the compressor and diffuser section, combustion housing and turbine housing. Forward of the sections the induction gas housing is supported from the induction disc housing by means of four struts in the inlet passage.

Accessories are mounted at the rear of the engine, on the rear face of the section housing.

The accessory drive housing also serves as the coolant inlet duct. This housing, the induction gas diffuser and the axial compressor bearing are transverse, centrifugal, however, these items may be substituted at a 75% weight penalty.

The hot section of the engine is supported in a lightening frame joints to support the combustion housing, turbine inlet nozzles and turbine rotor.

Accessory drive drives by the gas generator section of the engine include a 100-hp d.c. starter-generator, hydraulic pump, oil pump, fuel pump, fuel control and gas generator back reactor. A series of spin gears from the main shaft are employed to drive the accessory parts. A similar mechanical arrangement drives the speed signal to the fuel control, oil, tachometer and the propeller governor from the power turbine.

Lubrication System

The Model 217 is lubricated by means of a dual-type system which is required an external oil tank and oil cooler. Estimated hot regions and oil flow at maximum output is 650 lb per min at an oil flow of 7.5 gpm. The turboprop engine and propeller shaft lubrication system with the addition of



HUGHES shows the turboprop Model 217-234 in its model aspect with propeller shaft. Three Model prop and engine models are produced by Hughes Propeller Inc.

a hydraulic transmission and power line to the turboprop centrifugal propeller.

The fuel system of the engine employs an engine-driven fuel pump, a hydrodynamically fuel control and a return fuel distributor.

In the helicopter engine, power and fuel is a function of the power turbine speed and also of the collective pitch setting.

Gas generator speed is varied by the power turbine governor in a manner constant turbine speed, the pitch changes collective pitch setting.

Single Power Lever

A single power lever is employed for the turboprop power output is controlled by establishing gas generator speed.

The free turbine speed is controlled by the propeller governor.

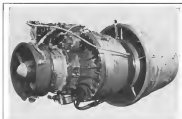
Thus, both power and prop control can be separated.

A lot of bleed from the compressor section, actuated internally by the pilot, will allow engine intake entering in regard to propeller control. Con-

stant will use the 400 hp to move stage supporting such changes in a continuous profile to maintain as no flow. However, growth continued for the engine, with an increasing its physical size, a 540 hp and 400 lb of fuel. The reason of the 217 is still not the direct, however, and Continental says that it is a firm requirement to establish a 50% performance figure rating test can be completed in the 400-hp engine is (Feb. 1961).

Hughes Helicopter Crashes During Test

Hughes HH-21B helicopter, last night being evaluated by U.S. Air Force crashed last night, a first time from the crash, during test pilot Gene Moore, and cockpit burned two more and he decided to land, but almost making he crashed on 40 ft. Hughes engineers, in investigating possibility of turbine overspeed, paring, Helicopter is within 100 ft. of Hughes Model 209A (AW Apr. 4, p. 38).



ATF-444 version of the Continental J69 turboprop is rated at 2,000 lb of thrust with a 75% Vals. The 400-hp engine, now in development, is designated the Model J69-16.

Continental J69-Aft Fan Engines

Continental Aviation & Engineering Corp. in its effort to develop its jet engine line, is designing a 2,000-lb. thrust turboprop and 2,000-lb. thrust jet engine based on the J69 gas generator. The 2,000-lb. thrust jet engine, designated J69-14, shows from the 1,700-lb. thrust and powering the Ryan Firebird target aircraft. The 2,000-lb. thrust engine, designated J69-14, will be designed for a 9.64 sec. Continental feels that after the success of its dual-turbine engine engine will provide an increased fan engine with just a slight increase in diameter over dual compressor models.

The nearest design would make the engine most suitable in jet turboprop configurations. The engine, now in the preliminary design stage, and specific information in commercial requirements prior to final development.

Another electromechanical problem solved by AiResearch



This new air scoop is another example of AiResearch's ability to design and integrate structural and electromechanical systems for control functions.

Through its use, an is provided for emergency cable presentation and the cooling of electronic components. The unit is composed of a retractable aluminum rim air scoop, extended and withdrawn by a 600 cycle rotary actuator, a self-contained 300 watt heating element and an integral check valve.

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Trailer-mounted refrigeration
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AIRRESEARCH 500 cubic feet per second air conditioning units are the most reliable and compact systems produced for ground cooling applications. They are easily transportable by helicopter or ground vehicle to any field location.

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AIRRESEARCH air conditioning system used in today's jet airplanes, these lightweight units have more than 200,000 hours of proven dependability. Built to withstand rough handling in the field and operate dependably under the most severe weather conditions, rugged air conditioning units have been designed and are available, or can be built to provide, from frost and summer up to any capacity of ground cooling desired.

* A brochure describing AIRRESEARCH ground air conditioning systems may be obtained by writing to: Environmental Controls Project, Los Angeles Division



PORTABLE system reduces noise level of jet engine (temp 102.5 deg. at 150 ft. distance). Manufacturer's Ground Services Corp.

Suppressor Cuts Jet Runup Noise

Portable jet runup noise suppressor system consisting of noise control units for jet engine intake and exhaust which will reduce noise levels 10 to 25 decibels at distances of 150 ft. are now available from General Acoustics Corp., Los Angeles for domestic or foreign airfields.

The intake unit of the system consists of a structure of highly absorptive steel-lined panels mounted on a shielded undercarriage. No tie-down is required for full-power runup. The intake suppressor enclosure also shields the head of personnel being down into the engine intake opening.

The exhaust unit is adjustable to accommodate various aircraft engine models or different heights. High temperature, steel, expansion flange elements are installed in the unit, which efficiently reduces noise levels 28 to 24 db at 150 ft. without creating back pressure on the exhaust flow. A turn ing system allows vertical stack deflection exhaust gases downward, protecting ramp surface area as well as ramp personnel and vehicles.

Positioning of the exhaust suppressor is accomplished with a hand levelling arrangement. Exhaust jet engine

nozzle or ramp fittings can be used for tie-downs.

The company also is studying projects involving high-altitude noise, produced during ascent and spin, which launch ramps from surface and ship-type facilities. Sound and thermal stress methods that cause potential malfunctions are produced during launchings. Structural failures from sonic fatigue and the effects of high intensity noise levels in steady and spin programs are being studied by General Acoustics.

Knowledge gained from noise surveys and field testing is being applied by the company to design systems for checked taxi engines and other power plants.



USAF F-105s Fly Florida-California Under Automatic Control

Two USAF Republic F-105 fighter-bombers are shown making crash-controlled flight from Florida to California, with the pilot handling the controls only during takeoff and landing. The F-105s completed each of two 1,600-mile legs in 3 1/2 hr.

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Electronic module being inserted into modular bench unit for installation.

UNIVERSITY-INDUSTRY COOPERATION The Bendix Systems Division is developing electronic equipment that resists damage from nuclear radiation. This program is being carried out with the aid of experiments conducted in the nuclear reactor of our next-door neighbor, The University of Michigan. Bendix staff members also participate in the University's teaching program, while faculty members play important roles in Bendix projects. In addition, nearly one out of every three Bendix engineers is taking advanced work at the University. This university-industry cooperation offers new kinds of career opportunities for better engineers and scientists at Ann Arbor.

BENDIX SYSTEMS DIVISION
ANN ARBOR, MICHIGAN



BS 75 Turbofan Testing Program Detailed

By John Tinsell

London—Bristol-Siddeley plans to begin bench testing its BS 75 turbofan engine in January, 1962, and to offer the 7,510-hp direct powerplant for installation 12 months later, a timetable that keeps development of the engine well ahead of development of the two aircraft it has been selected to power.

When the turbofan is installed on the BAC P.107 (AVY July 18, p. 41) and Aero 771 (AVY Sept. 5, p. 41) medium-range transports, it will compensate an aircraft's opening combustion system instead of the original gas-turbine design. The change results from operational comparisons of the Olympus and Sapphire turbojets—both relatively high-pressure engines.

In outlining new details of its BS 75 design and test program for Armstrong Whitworth, Bristol-Siddeley reported that basic test testing of the engine should take place about December 1961. Full certification should follow in early 1964, far in advance of the deadline set by the two service manufacturers.

Overhead Costs

Bristol is offering to guarantee maximum overhead costs for the first two years of operation. The guarantee includes cost of spare parts replacement and modifications and covers cost of overhead maintenance in excess of 700.

Guaranteed maximum level sets for the first year is to be 7,000 hr. For all other major components it is to be 4,000 hr.

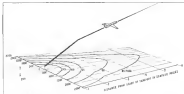
Bristol says this is the first time such comprehensive overhead guarantees have been offered by the company as an engine catering and service without any further application or performance test.

The commercial policy is believed to be in line with proposals for the only other radically new engine currently guaranteed—the Rolls-Royce RB 141.

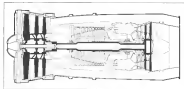
Access to the Sapphire annular com-



EFFECT of specific fuel consumption on engine profile and consumption is shown.



TAKING wing of a BAC P.107 powered by two BS 75 Aerojet jet engines is shown above.



Bristol-Siddeley BS 75 turbofan jet engine is illustrated above.

bustion duct has proved one of the immediate benefits of the change between the former Armstrong-Siddeley, Engine Co., makers of the Sapphire, and Bristol Aero Engines, Ltd. Virtually all Bristol turbojets other than those from Armstrong-Siddeley used the conical section.

Orderly Flow Patterns

Main advantage Bristol-Siddeley sees in the annular geometry stems from the more orderly flow pattern through the engine which permits a high lift. A number of premature compressor failures in two important British turbojets with cases that the annular section is specially beneficial on engines with high compression ratios.

Bristol-Siddeley emphasizes that although it will equip the superior characteristics of an engine designed to exploit the turbofan configuration, it will be able to achieve economy, and without much testing, the major pilot and compressor elements passed in existing gas turbines.

In aspect of size, number of stages, area and temperature parameters, the turbofan of the BS 75 are basically

similar to the Preston 705 turbofan. The same manufacturing and quality control techniques will be utilized. Turbine blades and stator will be of vacuum cast alloy, also a specification introduced independently in the later marks of Preston engine.

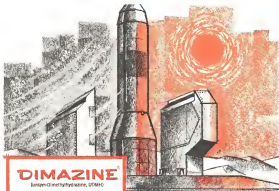
Main difference between the turbofan arises mainly because of the higher pressure ratio used in the BS 75. Consequently its first stages have a smaller blade height than the Preston stages and the last stages a greater blade height giving the BS 75 a higher flow angle.

As blade stress depends on the speed (rpm) squared multiplied by the area of the annulus and blade type, optimization of blade type has enabled the selection of rpm and annulus area to maintain structural Preston levels.

Fan Stages

The fan stages are aerodynamically similar to the first three compressor stages of the Olympus Mk 301 although scaled down in compression of the lower air mass flow of the BS 75 which is 20% less than the Olympus.

The compression of the BS 75 annulus





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INTERNATIONAL AVIATION PETROLEUM SERVICE



one blade and rotor stages and the basic turbo—the life is 4,000 hr. In no case has an ultimate life yet been established.

Brunei Siddells, proposes to start the BS 75 with 4,000 hr. warranted minimum in its first 10,000 hours and hot parts, and 4,000 hr. for all other major components. The company expects to eventually table this rating.

The company aims to start the engine at \$90 lb. overhead by 1965. The 2,000 hr. overhaul rating is anticipated after only a quarter of a million flight engine hours as against the 500,000 hr. target by the Proteus.

Engine Costs

The low maintenance costs for the engine has been estimated at not more than five pence minutes per engine hour and material costs of 15 pence per flight engine hour.

The engine program which has been as program since June will involve separate testing of the compressor, fan, turbine, turbine, combustion section and full-scale thrust reverser on individual ages. The program will also include use of a water analogue rig and a compressor test and bypass air flow rig.

Using temperatures as high as those used in the Proteus but with the high fan (inlet) rate of 1.75-1 Brunei Siddells has managed to drop the fuel consumption to 6.5 lb. per hr. thrust per hour typical cruise conditions at Mach 0.75 cruise at 30,000 ft.) the static sea level consumption being in the 4.0-4.5 lb. per hr. thrust per hour.

Sea level static consumption figure for the engine is so far below that of the successful NATO single-engine turboprop Duplex 30s 12 which has a comparable static thrust of 6,000 lb. The engine has specific weight of 6 lb. thrust per pound compared with the BS 75 rating of 5 lb. thrust per pound and a frontal diameter of 32.6 in. compared with the 33.4 in. for the BS 75.

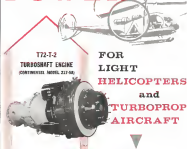
ES Claims Supported

These comparisons of a turboprop and an improved turbofan tend to demonstrate the Brunei Siddells claim that the advantages of high ratio turbofans do not entail a serious weight penalty, even when using modest over-all pressure ratios and conservative cycle temperatures.

They also tend to show how small is the frontal area per lb. thrust.

The specific characteristics of the engine could have been substantially further enhanced if higher values of these two parameters were used. But the temperature was chosen in the interests of long life and the fact that a short-lived aircraft needs a relatively long time at the take-off stage. The static consumption of the BS 75 could

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with no sacrifice of low specific fuel consumption (3.67) and engine weights of only 210 and 230 lbs., respectively. . . . A bright future is forecast for the T72 and other 217 series turbines, not only for military but commercial applications as well.

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Item	1980 Estimate	Cumulative 1970-1980
Complete aircraft, total delivery weight	1,000,000	5,800.4
By weight of plane		
Under 10,000 lb. (aircraft weight)	40	502.1
10,000 lb. and over (aircraft weight)	40	5,298.3
By number of aircraft		
Under 10,000 lb. (aircraft weight)	40	500.0
10,000 lb. and over (aircraft weight)	40	5,298.3
By total gross horsepower (all engines)		
Under 100 hp	40	500.0
100 hp and over	40	5,298.3
Aircraft engines		
Delivered	100	1,000.0
On order	100	1,000.0
Aircraft engines, total horsepower		
Delivered	100	1,000.0
On order	100	1,000.0
Complete aircraft		
Delivered	100	1,000.0
On order	100	1,000.0
By weight of plane		
Under 10,000 lb. (aircraft weight)	40	502.1
10,000 lb. and over (aircraft weight)	40	5,298.3
By number of planes		
Under 10,000 lb. (aircraft weight)	40	500.0
10,000 lb. and over (aircraft weight)	40	5,298.3
By total gross horsepower (all engines)		
Under 100 hp	40	500.0
100 hp and over	40	5,298.3
Value of shipments of complete aircraft and parts, total		
Aircraft, total	100	1,000.0
Under 10,000 lb. (aircraft weight)	40	502.1
10,000 lb. and over (aircraft weight)	40	5,298.3
Aircraft parts		
Delivered	100	1,000.0
On order	100	1,000.0
Value of shipments of aircraft engines and parts, total		
Aircraft engines	100	1,000.0
Delivered	100	1,000.0
On order	100	1,000.0
Engine parts		
Delivered	100	1,000.0
On order	100	1,000.0

Source: Industry Statistics Bureau of the Census
 10. Millions of units unless otherwise specified.

have been approached with a lower fan ratio, higher overall compression ratio, and a higher stage level. But Bristol Siddeley maintains this latter would have required more stages, more complexity and a weight increase.

Overall, Bristol Siddeley expects that high bypass ratios approaching two to one show a 10% performance improvement over engines with ratios nearer one to one where both use the same core temperature.

Objections

Objections to British engine studies to high fan ratios were based on rapid increase in pod drag due to the increase in fan diameter. It was considered that with the above ratios on the order of one to one the increase in pod drag caused the gains due to propulsive efficiency.

British pod data was actually worse due to the adoption of a lower engine philosophy. Now more recent calculations by Bristol Siddeley using aerolab

of NASA-Sears Level geometry and subsonic drag data for basis of calculations from Royal Aeronautical Society data sheets are shown to demolish the above drag use argument. Nozzle drag curves show substantial net gain with increasing fan ratio up to two to one.

Bristol calculations also show that the advantages of high ratio over lower ratio turbofans is maximized at part load and low altitudes.

From some considerations the low jet velocities of the BS 75 lead to a decrease of 15 percent more driftable compared with a turbojet. Air intake noise levels assume the same value as the jet representing an increase of about 3 PN decibels. The reduction in jet noise of 5 one to one turbofan according to Bristol calculations, is about 10 PN decibels. Other engine details include maximum turbine entry temperature 1,230K, maximum cruise thrust 2,510 lb.



MOTOROLA Military Electronics Division

HEAD IN THE CLOUDS & FEET ON THE GROUND

DOWN-TO-EARTH cost orientation at Motorola begins with disciplined research applied to create a new and, progressively, pervades every stage of development, assembly, and final production. Ultimately it is reflected in lower field maintenance and support costs consistent with the desired level of reliable performance. This acute awareness of total cost versus initial cost, sharpened by more than thirty years of competitive experience and commercial success, is characteristic of Motorola's complete military electronics capability in terms of systems, equipment, and Solid State components.

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- Advanced Radar & Sensor Development
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Senior Officers Cut From Flying Status

Washington—Navy has put all its pilot-adepts on non-flying status and Air Force has rescinded 237 of its 512 pilot general's first meeting. Flight pay letters respectively in view is designed to counter congressional displeasure with the number of senior officers on flight status.

These moves also help the services to meet pilot quota cuts ordered by Congress. Senior Air Force officer affected is Chief of Staff Gen Thomas D. White. The 237 officers in that category, all with more than 20 years in pilots and over 47 years old, will continue to drive flight pay.

Navy anticipated congressional action in calling for a cut in preferences flying in senior officers and put all 94 of its pilot-adepts on non-flying status before January and July. Of 783 pilot captures the Navy already has a sub-optimal number in the nonflying category, and by June 50 about 450 will have been removed from flying.

Air Force will have 114 pilots remaining on full preference flying status after June 30. By the beginning of fiscal 1962, there will be 577 pilots removed from the requirement, while 2,664 will remain in full flight status.

Navy faces a pilot shortage with two additional aircraft carriers operating in the fleet in an alert ordered last summer in the face of the congressional cut. Active duty reports are being accepted from reserve officers, lieutenant (jg) and lieutenant. Coking, supported by Congress and opposition by the Department of Defense will be resolved by removing from flying status command and lieutenant commanders who have been passed over for promotion twice.

Air Force, with only one general in 6,100 pilots and with proportionately fewer colonels and lieutenant colonels than the other flying services, is in a quandary as how to make its cut.

In a similar way, the Coast Guard has a pilot shortage. Coast Guard officers can say they need 50 more pilots in their fleet now to replace reserves who have retired. What is the best way for the guard returning to active duty from other services are being offered regular commissions in the Coast Guard, and several are reported to have accepted. A requirement for about 13 pilots a year will exist for three or four years.

Air Force is paying pilot lists in lower ranks by removing pilots from flight status who were selected by a general board which limited its work. It is a list of 1,799 was prepared, and from that list cuts will be made to get under the ceiling set by the Department of Defense.



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 MR. CONTROL



Aircraft General's reusable Alblastar upper stage uses three titanium pressure bottles for a weight savings of 60 pounds. The nozzle extension is also titanium.

How **Titanium** pressure bottles reduce missile weight

Trend based on metal's high performance, fabricability and immediate availability suggests retrofit applications

The rising to light-weight, high-strength titanium metal for pressure bottles is the current generation of liquid-fueled missiles provides conclusive proof of the design advantages and reliability inherent in titanium construction. (See box insert)

This state-of-the-art report, prepared by Titanium Metals Corporation of America, outlines performance, price and fabrication histories of the Ti-6Al-4V grade as attested to by those who know the metal best—the firms that realize its benefits most.

Titanium's performance history says this chart is proof to important weight reduction in space probes, as well as in orbital vehicles and manned missiles. Titanium pressure bottles are now saving weight and reliability problems in complex presentation, reentry, reentry and stabilization devices.

Suggested also by this trend are a number of retrofit applications of titanium pressure bottles in aircraft.

weight presentation, ejection, and other parachutist equipment.

HIGH STRENGTH-TO-WEIGHT RATIO The metal's most important attribute can be summed up in a few words: titanium is 44% lighter than steel at the same strength. In addition, it has

RELIABILITY AT CRYOGENIC TEMPERATURES Unlike many metals, titanium retains good mechanical properties in the temperature drops. Titanium pressure bottles have shown high strength, ductility, impact resistance and low notch sensitivity at temperatures below minus 300°F and working pressures up to 3,000 psi. There is no evidence of a sharp fall-off in strength.

Mechanical Properties According to Mr. Abe Haisel, Supervisor, Materials Research Group, General Dynamics Div., General Dynamics Corp., Ti-6Al-4V readily displays the following mechanical properties (note especially retention of ductility).

BOX SCORE ON TITANIUM PRESSURE BOTTLES

60 pounds saved in Alblastar First successful rocket engine to be reentered in space was three spherical titanium pressure bottles in Bell Helios at 4,333 psi for the pressure test system. According to Aircraft Research Division, Aircraft General Corporation, designers and builders of Alblastar, the bottles (Ti-6Al-4V) pressure bottles saved a total of 60 pounds over steel.

Three being 150 pounds Martin Company reports that it is in the process of switching from aluminum to titanium (Ti-6Al-4V) bottles and it saves 150 pounds in each missile. Four spherical bottles, containing helium, furnish pressure for fuel and LOX systems. Two are used in each stage and are connected inside the LOX tube to a high-pressure nitrogen tank and cryogenic propellant. Martin based the "reliability" of titanium pressure bottles in a factor in the change.

High performance at 400,000 psi Lockheed Aircraft Corporation reports that titanium's high performance, as well as its light weight, are important in the choice of Ti-6Al-4V alloy for spherical helium pressure bottles used in Agnos "A", satellite for the "Dassault".

propellant. An average of 2 pounds per bottle was saved, according to Lockheed engineers. From three to five bottles, depending on the program, are used as reservoirs for the cold gas nitrogen gas in the stabilizing system.

325 pounds saved in X-15 Four Ti-6Al-4V titanium bottles that weigh between 1,500 and 2,000 psi in the X-15 "muscle bottle" for a weight savings of 325 pounds over the original stainless steel bottles. A 96" x 14" cylindrical bottle operating at 1,500 psi, pressure bottles 1,500 psi, and stainless steel to the engine through a reducing valve. Three spherical bottles pressure-load hydrogen peroxide to the engine, presently control propellant system valves, and purge the engine for restart.

Reentered an Altair, saves 120 pounds per bottle The titanium pressure bottle was developed in a general study on Convair Aerospace's Altair. The original stainless steel sphere weighed 385 pounds. The Ti-6Al-4V titanium sphere, heat treated to 150,000 psi, weighs 15 pounds. Design best pressure is 15,000 psi in stainless steel. Actual burst pressure at -350°F has been consistently at 3,000 psi and higher.

Mechanical properties: Ti-6Al-4V pressure bottles

	TENSILE STRENGTH	
	70°F	minus 320°F
Yield strength (0.2% offset)	137,000 psi	123,000 psi
Tensile strength	156,000 psi	136,000 psi
Elongation	18%	11%
Reduction in area	52%	36%
V-Notch Charpy impact energy*	17.5 ft-lb	10.0 ft-lb

*Ductile metal, ball-thickness specimen with one-half the standard depth notch.

CORROSION RESISTANCE Titanium's well-known resistance to corrosion is another reason for the metal's growing history of reliability under various environmental conditions.

FABRICABILITY—WHAT THE FABRICATORS SAY Most current pressure bottles are being made of Ti-6Al-4V, an alloy heat-treatable to 160,000 psi minimum on a strength-weight basis, this is equal to steel at 240,000 to 300,000 psi. Constructors usually consist of heat-treated forgings made to precise contours, girth welded and heat treated.

Here are reports from fabricators who helped develop the titanium pressure bottle.

Active Division of the Electrode Corporation, Los Angeles, California, says: "Titanium can be forged and machined as successfully as steel. We are easily obtaining surface finish of 300 microinches and holding customer and wall thickness to plus or minus 0.005 inches."

Manasco Manufacturing, Burbank, California, reports: "We prefer to use it. Titanium is now as reliable as any other metal and has probably a lower risk of reject. After good fabrication procedures are established, old work sales are soon expedited."

AVAILABILITY AND LOWERING COST The development phase for titanium pressure bottles is now over. Fabricators are producing them on a production line basis. The titanium industry can easily produce the Ti-6Al-4V grade required for the solid and liquid fueled programs in design or development, with capacity now in place.

Lead-times are generally short, with TMCA, warehouseing large stocks of the alloy in Toronto, Ohio and Los Angeles for 24-hour shipment.

Prices of the Ti-6Al-4V grade and fabrication uses have diminished steadily. Most costs have declined 62.4% since 1955, and price of the titanium pressure vessels employed in the Altair has dropped 30% since their first use, a rocket case fabricator recently quoted the steel-titanium price differential at 13%.

With the titanium case weighing about 40% less than the steel version.

HOW TO USE TMCA INFORMATION RESOURCES If you are now looking for a weight saving in an assembly that requires structural strength at temperatures between minus 300°F to plus 1,600°F, while retaining corrosion resistance, you need information on titanium fabrication, titanium applications, competent fabricators.

A letter to TMCA's Titanium Service Department would probably go a long way to solving your problems. Why not write today?



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BEECH AIRCRAFT shows its 1961 line at the Wichita factory. In foreground is Super BE twin, with new plastic window in cabin.

Beech Packages Dealer Sales Facilities

By Edwin J. Dalban



T-MANAGER designed by Beech and steel companies (above) will house 10 light twin Beech business planes and costs about \$75,723 with a 10% down payment. Below: a drawing of the Beech "C" facility which requires an investment of \$100,000 on the part of the dealer. Plan provides a structure costing about \$55,500, with a down payment of 25%.



Wichita, Kan.—Prospective business aircraft dealers can order a complete sales and service facility out of a catalog, utilizing a ready-made business plan to put it in and in 60 to 90 days have the key to open the business and start operations under a novel package program developed by Beech Aircraft Corp. Detailed package plan includes:

- Buildings, complete with furnished offices, customer lounge, parts stock and show room.
- New Beech demonstrators.
- Dealer's stock of spare parts, shop tools, stockroom fixtures and other accessories, equipment.
- A business plan developed by the factory for use as a guide in raising and developing the new operation, including a five-year cost analysis.
- Factory member in business management, financing, training of sales and service personnel, marketing analysis and other aids.

Package Size

The new dealer also has the choice of deciding what size package he wishes to take, depending upon the potential market in the area he plans to locate. He will be able to start his new business with a cash investment of either \$50,000, \$75,800 or \$100,000.

"Operation Turn Key" is based on the business aircraft manufacturer's conviction that to achieve sales goals reflecting the industry's growth picture—which indicates a doubling of dealer volumes in the next five years—will re-

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Cessna Designing Tandem Twin High Wing Aircraft

Aviation Week staff's conception depicts Cessna Aircraft Co.'s light twin four-engine high-wing aircraft, scheduled to be available in mid 1982 (AWR, Nov. 14, p. 32). This concept is believed to represent an early stage in the design. It is expected that the actual prototype, scheduled to fly in January, will show some revision in detail as a result of continuing engineering study. One engine is mounted in nose and the other in the rear of the fuselage. The twin tail is supported on boxes all of the wing trailing edges.

quest that it encourage a rapid, almost explosive, development of sales and service facilities.

To meet increasing competition from other manufacturers and to accommodate its new market penetration programs, Beech used the need for increasing its present dealer expansion by some 200 new representatives in the next three years. This is the way to bring the dealer closer than they can get to the customer, and to let the competition harder by placing facilities at more locations where new entrants Cessna and/or Piper are having facilities. It also places representatives at more locations where no competitors can operate but where market analysis indicates a definite potential exists.

When purchasing marketing, Wynn's Henry, 600 Aviation Way, there is a "gold mine" as aviation business waiting to be tapped by the company, because there are places where a good volume of service in Beech aircraft is being handled by an "outside" operator who doesn't own him a stake in a franchise to the company. "This situation is going to change and some of these fellows are going to have competition before long," Henry claims. "Some means rapid growth," the Beech executive said.

Tom Kay was developed by Beech in cooperation with several other steel companies on design, fabrication and finishing of the facilities with the goal of reducing the downstream processing a new dealer would have to handle in getting started, saving him of the necessity for getting involved in building and handling details.

Actually, the program is providing

considerable savings to dealers because of the factory's participation and the fact that such a program provides a potential of considerable business, based on standardized construction, in the steel companies' locations are the first price come down a more 10% over original construction as the parties involved realized that the most feasible and economical design.

Two Companies Selected

The steel companies apparently have been selected from the full-house as is that existed both on the facilities. American Steel will handle the low and high-cost programs and Stearns Steel Co. will provide the buildings in the medium cost range, plus the Thurgood that go with all of the programs.

Beach, the package company, is a "A" facility, requiring a dealer investment of \$50,000. This provides a 40-sq-ft 140-ft x 60-ft building with 60-ft clear and space for 1,300 sq ft of office, customer lounge and rest room, parts and accessories, show room. Hangar is capable of housing two Travel Air, two Bonanzas and two Debonairs. Erected out on the dealer's lot or leased land will be \$25,000 and can be financed with the steel company with 10% down over five years.

If expansion becomes desirable, a 41-ft extension can be added onto the "A" facility, providing a 100-ft x 100-ft building with 1,600 sq ft of office space. Building then will be able to house two Debonairs, two Travel Airs, two Bonanzas and three Debonairs. Price of the addition to the base structure is

approximately \$30,000 with the same down payment and two percent interest.

"B" facility, requiring a dealer investment of \$75,000. This encompasses an 80-ft x 100-ft clear-span building with 1,600 sq ft of office space and capable of housing one Super 25 four Bonanzas and four Debonairs. This facility will cost \$41,000 erected on the dealer's lot or leased ground and can be financed with the steel company for five years with a 10% down payment.

"C" facility, requiring a dealer investment of \$100,000, provides a 100-ft x 120-ft clear-span building with 7,400 sq ft of office space. It can accommodate one Super 25, one Cessna 440, one Travel Air, one Bonanza and two Debonairs. Erected out will be \$55,000 with steel company taking 25% down payment and collecting the remainder over five years.

In addition, Beech and the steel companies have developed two types of package facilities.

"D" facility, a 30-sq-ft structure for aircraft of the Beech Model 55 Baron light-twin category or smaller, having an erected cost of \$13,221 with financing of 10% down and the balance over five years.

"E" facility, a 35-sq-ft structure for aircraft of Super 16 or Quatre Air size or smaller, which will cost \$15,875 erected and financed with a 10% down payment.

Buildings are colored metal, with white roofs and light blue walls. The main facilities are constructed with brick-sides and glass trim. Color scheme is part of Beech program to develop

definite company identification at all airports where its facilities are located. On each of new facilities and on present stations, it is providing painting of a pattern of orange-red, white and blue stripes to make the Beech dealer facility readily visible from the air.

Prices given for these facilities are based on those estimated on labor costs and materials handling to a location in Topanga, Kan., and will naturally vary some depending upon local conditions, Beech points out. For example, it is estimated that these facilities erected in the New York area may cost about 10% higher than the per figure for the same materials in Topanga, in San Antonio, Tex., it is believed that the cost may be approximately 6% lower than per.

Prices also include installation of lightning and heating facilities.

To complete the above packages, which only compare the buildings and necessary utilities, the dealer can order from catalog, office equipment and furniture, accessories and display fixtures and all arranged and specialized shop tools and equipment needed to get him a completely ready-to-go plant. Beech instructs that the "A" facility, dealer can completely furnish the basic package at a cost of approximately \$4,100, of which \$2,100 can be financed through supply houses handling the equipment, the accessories, carrying agricultural Beech tools, which be purchased from the factory.

If the "A" facility dealer also gets the 40-ft addition to his plant, an investment to completely furnish that latest model cost about \$4,500 of which approximately \$2,400 can be financed through supply houses. "B" facility will require an additional investment of \$4,500, of which \$2,400 can be financed. "C" facility will cost approximately \$7,500 to furnish completely of which about \$5,800 can be financed through the various supply houses at these lines. National supply houses handling furniture, fixtures and standard tools and equipment will handle these items for a down payment of 10% and take the balance over 10 to 20 months, Beech notes.

The manufacturers provide significant business management backup to help point the new dealer to ensure that he doesn't make costly mistakes. In program notes on a detailed business position manual, compiled as a result of the survey of 28 Beech dealers. If the dealer follows this book, Beech says, he is virtually assured of developing a successful business, and is detailed in five plans that he should know the goals and how close he is to meeting them. Specialized sales and marketing in the spare parts equipment and how this business should grow, income available from both sales—just about every facet of the operation. Constant factory visit

let survey will keep him informed of all potential business in the area, both aircraft and service. Several factory programs have been developed for dealers and their sales and service personnel. Company maintained at its distribution center, LAM, Inc., 5, p. 109) that it will pay transportation and per diem expenses plus \$100 weekly salary costs for new dealer that sends him personnel to the factory schools, provided that they have been full-time aircraft salesmen and associated with the dealer at least 90 days.

Of course the dealer is not completely free in selecting his spot—like any dealer, the company will advise the area in one of the potential markets putting a dealer in to serve it.

Company's dealer training program includes getting potential candidates from current distribution, contacting local chambers of commerce, contacting good substance after industry screening applicants who open the factory.

The Beech new dealer plan not only will considerably increase available spare parts and service facilities, but it should go a long way toward solving a problem in storage and service of the rapidly growing business fleet, and do this without government subsidy.

Expanded Market

Basically it will provide a greatly expanded market for the company's products—200 additional dealers would require at least 200 dealer training expenses now that are being produced now and their being offered in new locations certainly should open Beech sales beyond what is now being done.

It also will widen the areas of increased spare parts and accessories inventories. "It turns the company into a supplier in expanding rapidly. It is for this reason that so much effort was expended at the recent distribution schools covering an opening dealer in part greater effort in this business and they were told that they should increase customer exposure to parts and accessories, by "taking the mystery out of them" and bringing them out of the stockroom and into a convenient area in the office space, displaying them attractively and presenting them more. Increased attention to spare parts and accessories sales because last year resulted in an increase of sales in the area to around \$5 million in the year-end and the company is shooting for a target of \$11 million in this segment of business in 1981.

Indications are that Beech is studying possibilities of having merchandise built into it with its brand name and new marketing plan, including in part of its overall program. Build-up of its dealer representation would provide a greatly expanded promotion effort to increase its business.





HOW FMC's CHEMICAL AND MECHANICAL EXPERIENCE SOLVES MISSILE PROPELLANT PROBLEMS

Food Machinery and Chemical Corporation, through its integrated divisional operation, offers a unique capability for the design and production of missile propellant handling equipment.

FMC's chemical background covers years of research, development and production of toxic fuels, including high-strength hydrogen peroxide and Dinitrobenzene (UDMH). Utilizing this extensive experience, FMC's Ordnance Division has developed many new processes, systems, and equipment for use in solving critical problems in the handling of missile propellants; among them high-accuracy metering equipment, and the Borecure decontamination system.

For more detailed information on these studies and for experienced counsel on missile fueling problems, contact FMC, a leading developer and producer of chemical propellant compounds and the equipment to handle them.

For further information, write on company letterhead to Preliminary Design Engineering Dept., FMC Ordnance Division, P.O. Box 387, San Jose, Calif. Phone CY 9988 4-3726.



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Illustrated below are some of the activities of FMC concerned with missile propellants and propellant handling equipment, which help define a few of the problems successfully solved by affording the combination of chemical and mechanical engineering talent available.



Propellant Handling Equipment



Missile Propellants



Propellant Metering Systems



Decontamination Systems



Ground Support Equipment

FMC's New Liquid Propellant Metering System Achieves Accuracy to $\pm 0.1\%$



Mobile metering and control unit for fueling liquid propellant missiles.

The crucial reliability of missileage missiles is influenced by the accurate measurement and delivery of liquid propellant to the missile tanks. For example, a small error in fuel weight could adversely affect the in-flight performance of the missile, causing possible failure of the entire mission.

Food Machinery and Chemical Corporation's Ordnance Division has recently developed a mobile liquid propellant metering and handling system which promises to solve many missile fueling problems. The advantages offered by this unique new system are many.

Accurately measures and records the amount of fuel delivered to the missile tanks. Output specifications called for a metering accuracy of $\pm 0.2\%$. Extensive tests, recorded by precision test equipment, show that the system is capable of metering and delivering missile propellants with far superior accuracy—to $\pm 0.1\%$.

Automatically compensates for factors influencing fueling accuracy. The fuel is continuously sampled and the flow corrected for variations in temperature and density. In addition, the fuel which separates in the missile tanks is returned to the system, condensed, measured, and an equivalent amount added by the metering unit.

Adaptable to many different volatile fuels. The system is designed to handle such volatile liquid propellants as hydrogen, nitrogen tetroxide, Dinitrobenzene (UDMH) and nitric acid.

Economical to manufacture and safe to operate. To reduce development, manufacturing and operating costs, the system makes maximum use of standard, interchangeable, and commercially available components. The simple and safe design eliminates human errors and danger to operating personnel.

Mobile and compact. All metering, pumping and control equipment is mounted on a single, portable trailer. The complete unit may be easily transported, rapidly positioned, and provides a single station for the metering of fueling operations.

The successful development of this mobile metering and handling system by the engineering staff of FMC's Ordnance Division is another achievement made possible by affording the unique combination of chemical and mechanical engineering talent available at Food Machinery and Chemical Corporation.



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The Dynamics Section of The Columbus Division of NASA currently has both Supervisory and high level Technical Specialist openings in The Dynamics Development Group.

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**COLUMBUS DIVISION
NORTH AMERICAN AVIATION**

me, and reported the wire damaged above. We have neither the material nor the wish to say they were wrong. What we can say, however, is that the conclusion is not necessarily with Capt. Thies's evidence. We have already given our views on the suggestion that this destruction was caused by breaking a fuel-line joint at the German Commission's reconstruction of the site taken the crash to 117 ft at latitudes 1440 and 1460 m, whereas the destruction by lightning is shown by the distance encountered at 1550 m. If the altimeter reached 117 ft by 1460 m, it should have reached a higher speed by 1510 m unless indeed the dash did not reach its mode 117 ft in the maximum altimeter, trend. Just Schleibing shows the ground reaching 117 ft at 1510 m, 126 ft at 1410 m, and 123 ft at 1550 m.

We may leave this part of the case by saying that the only evidence of destruction during the run (up) from the landing at the end of the runway) is that of Capt. Thies. We have no means to reject it if it is not inconsistent with much of the other evidence, including the two films. It is however inconsistent with some of the evidence as mentioned above and it is unsatisfactory in verifiability as a recorded fact, so that the distance estimate of Capt. Thies, by the effect of shock, if one discounts this evidence, the altimeter altimeter V, but failed in reaching enough to stop, as it also did not of sufficient depth to prevent V being retained (Prof. Collier related that on the basis of the dash given in Schleibing, only a dash ring would support the whole structure to attain V, if there were another entire dash of a depth of 48 m, whereas with the dash depth given by Capt. Thies, and a dash ring it would achieve V at 1400 m, so it seems there may be a combination of the two factors. Therefore having considered the Capt. Thies's representation, however, we feel that we are not able to make any final decision as to either the presence or not of the degree of dash depth.

Similar Conditions

Capt. Thies's description of the runway conditions has been recorded above. He did not regard it as an any run, aimed at, or for his use. However, he had had no great experience of such conditions (as the post related whether he had occurred similar conditions before) but said "I suppose I have at one time or another. My particular experience was probably less than average, because I had been used, as young PFA, on flights operated down to the Mediterranean." Before the actual journey to Belgium, he had been to Munich for six years, and he flew there. Prior to the final run, the Schleibing had noted that altimeter failed over the runway and all of the runway area on landing and once after the runway was over, after the first run it had passed the before mark. We asked Capt. Thies some questions regarding his observations on these occasions.

Q Did it occur to you on any of those three occasions where you were at the western end of the runway that in the conditions it was a matter of some importance to know what the reason was like through out the whole of its length?

A Yes.

Q Did that lead you to take any special precautions by way of landing or taking off the runway?

A Well I was not concerned at all by the degree of dash on the runway.

Q Why not?

A It did not present a problem.

Q Would you like to expand that as you?

A Well, it was not present a problem.

Q You felt just at large with it as you could have only a dash concern, correct?

A I did not say that but it did not strike me, as it is possible for taking off.

Q Did it occur to you there might be differences at the depth of the dash or some dash?

A Not at all.

After Capt. Thies had said that a step was assumed, a possibility for the effect of the runway, the evidence continued.

Q Looking considering the problem of whether the runway surface is not too rough to take off?

A I think that, including that type.

Q You accept that in something which is appropriate, circumstances, the depth of dash has to be considered?

A Yes.

Q Also in your mind, you give that on fact or is it a vehicle to impact a crash surface below that of air?

A I cannot visualize having dash that so.

Q That was based at it being dash is other evidence?

A In relation to circumstances.

Q Also it took to look as an impression that what other experts can do that is some circumstances?

A Yes, but I would have to be able to understand about the state of the runway.

Q Before you got out and look at it, correct?

A Yes, for this reason, that there was a group of experts that were, who it is to arrive, and look after the field and then come out at back and do nothing about it, our opinion it to be up to a certain standard.

Throttling Back

Capt. Thies said that he did doubt that Capt. Remont before the last run was aware of taking off on dash conditions, whether it throttling back to dash such least among problems, but it could be considered as doing the smallest without stopping. No other expert or witness conditions was an exception, but he was quite satisfied. He did not doubt the dash would attain the normal, to any large extent, nor did Capt. Remont receive such information. He had not spoken the conditions on landing at Capt. Wright had, he thought that although he was not at the controls he would have heard if it had happened.

There was an evidence that the capture of an other expert departing from Munich that afternoon had experienced no difficulty with the runway or had thought of right to make a personal inspection of its surface or to take any other special steps. Capt. Wright said that the conditions through not experienced, was an other experienced and with his likely had Vincent he did not consider it accurate.



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that the cause of his accident is still not established.

•Losses again: On the burning aspect the aviation industry that the Minuteman points to establish record of a pilot's losses should be extended to measure the level of safety. When the record of a pilot's losses is extended subsequent to an accident it is important that the cause of the accident be established immediately.

Even an adequate report may lead to improved safety measures, in the aviation industry has led to the introduction of an insurance to pilots concerning liability in conditions of death. But the responsibility of a pilot for an accident must be established only in such degree of probability before his license to practice his profession is withdrawn.

At the time of this particular accident, Martin T. W. of the Air Navigation Order (1954) stated that the pilot in command should satisfy himself that the wings and landing system were free from ice and snow. The regulations specified that not mention deposits of snow. While it is clear, and indeed admitted that neither of the pilots made a physical inspection of the wings and landing system, it is not as well understood before the final attempt to take off, this does not mean that both pilots were not adequately trained as to the condition of the aircraft. The Air Commission finds that Capt. Flynn failed to comply with the regulations. It is because it is stated in the regulations of the Air Commission's report that even if it could be proved beyond doubt that no ice had been present on the runway, the Commission would still have found that Capt. Flynn had failed to comply with the regulations that the aircraft accept the final report of the Commission on the report.

The Minuteman reported to the House of Commons that his decision on Capt. Flynn's license would depend upon the report made by the Air Commission. Since the Air Commission could disagree in the opinion of the commission of the House report, which conclusion influenced the Minuteman's decision toward the removal of the license in the first place of use he reported that removal of it was not to be made. However, the Air Commission is not to review and certify, although subject to the accident and the conclusion of the House report, upon which doubt a case can be made in a court of law.

In conclusion, there has been criticism that the aviation has failed to maintain an objective position in this matter. It is apparent from the report that the Commission that the criticism cannot be upheld and that all the facts are those which appear against the one put forward in the second case, more had before the Commission in view in which the Commission permit open to release.

D. Foxworth
Editor, Aviation Week
BALFA

[Capt. Flynn, who was discharged by BEA on grounds that he violated regulations in occupying the right seat while he was in command, will hold his license. However, his instrument, type and medical ratings have expired.—Ed.]

WHO'S WHERE

(Continued from page 23)

Changes

B. P. Roberts, general manager of the newly formed Spac. Systems Technology Corp., The Singer Corp., Los Angeles, Calif.

Robert D. Kander, associate development sales manager, Lockheed Aircraft's Space Division, Mountain View, Calif.

R. E. Freese, director, Pacific computer program, Control Data Corp., Minneapolis, Minn., and **E. D. Zimm**, manager, Pacific engineering department, Associated Pattern Engineering department, manager, C. E. Paine, Digital Design Systems, T. A. Blum, Analog Design Systems, A. D. Haffner, New classical design, Section, P. J. Chubb, Spacelink, and Standard Series.

The Martin Co., Baltimore 314, has named Carlos de Meneses in program manager for Martin's Apollo study contract with the National Aeronautics and Space Administration.

Richard E. Watkins, director of space systems, McDonnell Douglas Corp., St. Louis, Mo., and **James A. Van Vleet**, Calif.

Samuel Anderson, National A. H., has appointed the following managers in the company's newly established Advanced Space Laboratory, Burlington, Mass.: **Eric H. C. Hall**, chief, research and development; **Russell E. Howe**, operations; **Kenneth D. Collins**, aircraft development.

Harold D. DeLoach, manager of the general engineering and related sales, Western Division of General Motors Corp., Indianapolis, Ind., succeeding **Michael E. Collier**, new manager of **Alfred J. Los Angeles** (Calif.) new office.

John L. Shaw, director, defense systems, Servo Corporation of America, Hawthorne, N. Y.

Robert E. Bell, district sales manager, Avco, program, General Electric Co.'s Heavy Military Equipment Department with offices in Washington, D. C., succeeds **W. N. McIntosh**, who has been assigned to GE's subsidiary in The Hague, Netherlands.

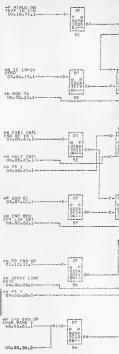
R. M. McHenry, manager, Colorado Springs (Colo.) office of the General Division of General Dynamics Corp., succeeding **R. W. Warden**, Jr., who is assigned to the director of military systems, General, Los Angeles, Calif.

Avco Corp. Research and Advanced Development Division, Wilmington, N. Y., has formed a new defense projects office in New London, Conn., and has named **Charles J. Chapman**, director.

Dr. George E. Chubb, manager, operations research, Spacelink, Inc., Division, Shaker Square, N. Y., succeeding **Charles G. Hall**, and **Russell Zimm**, space systems division, Spac. Systems Technology of Ford, Natick, Mass.

Frank G. Wilson, manager, advanced systems, North American and Controls Division, Radio Corporation of America, Newington, Mass.

Frank G. Wilson, manager, advanced systems, North American and Controls Division, Radio Corporation of America, Newington, Mass.



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